



ZIPSCREEN-SKYLIGHT

INSTALLATION MANUAL

November 2018

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DISCLAIMER

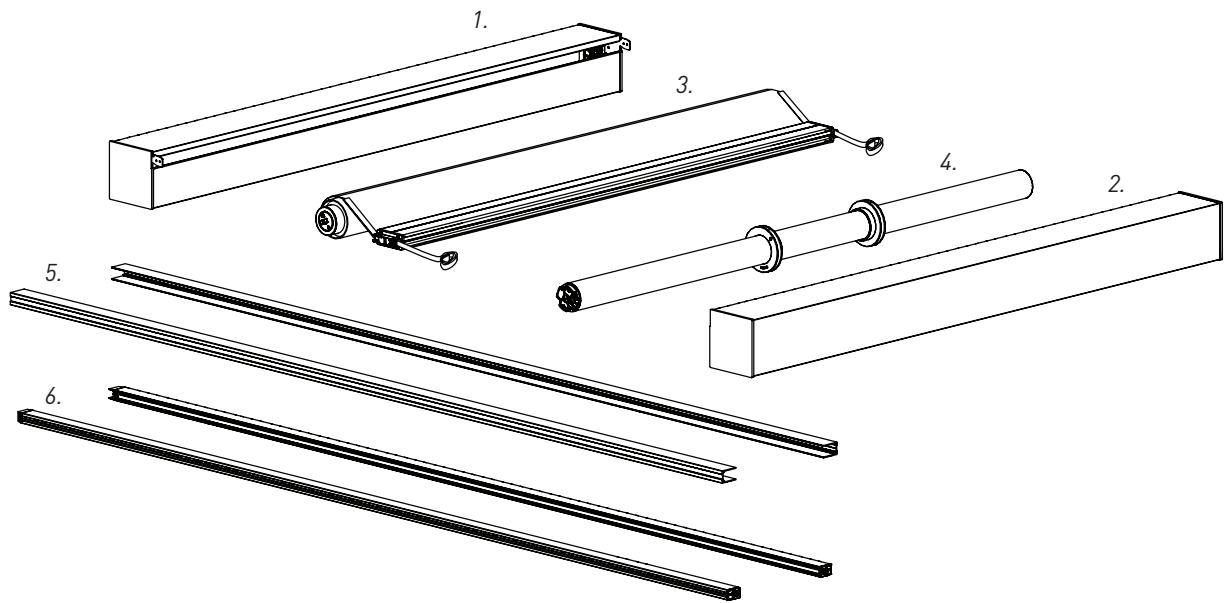
INTRODUCTION
This Installation manual for Zipscreen Skylight has been produced by Rollease Acmeda to supply the necessary information for the safe and correct installation of Zipscreen Skylight.

DISCLAIMER
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SECTION A: | ITEMS REQUIRED

ASSEMBLED PARTS

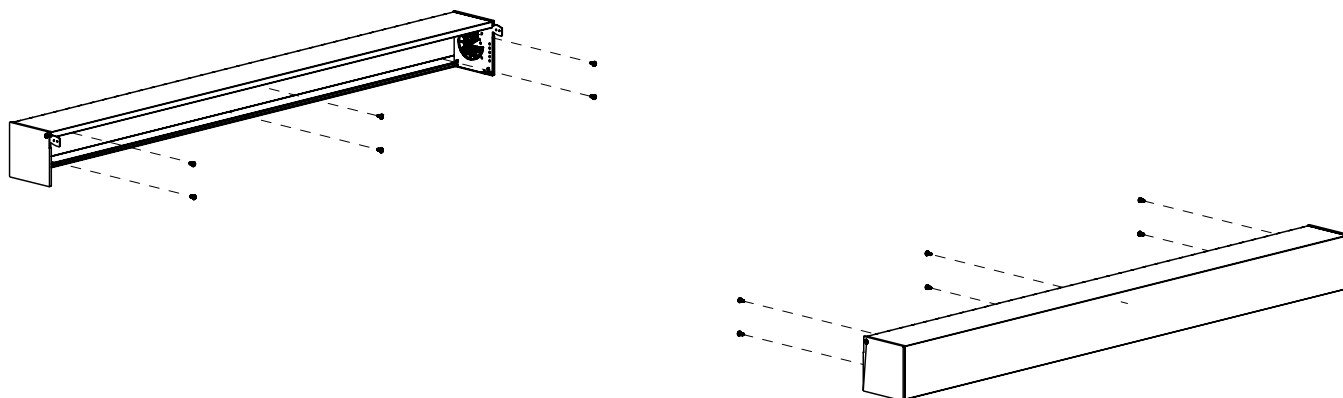


SYSTEM INDEX:

1. Spring/Fabric Box
2. Motor/Spool Box
3. Spring/Fabric Tube
4. Motor/Spool Tube
5. U Channel
6. Inner Rails w/ Funnel End Caps

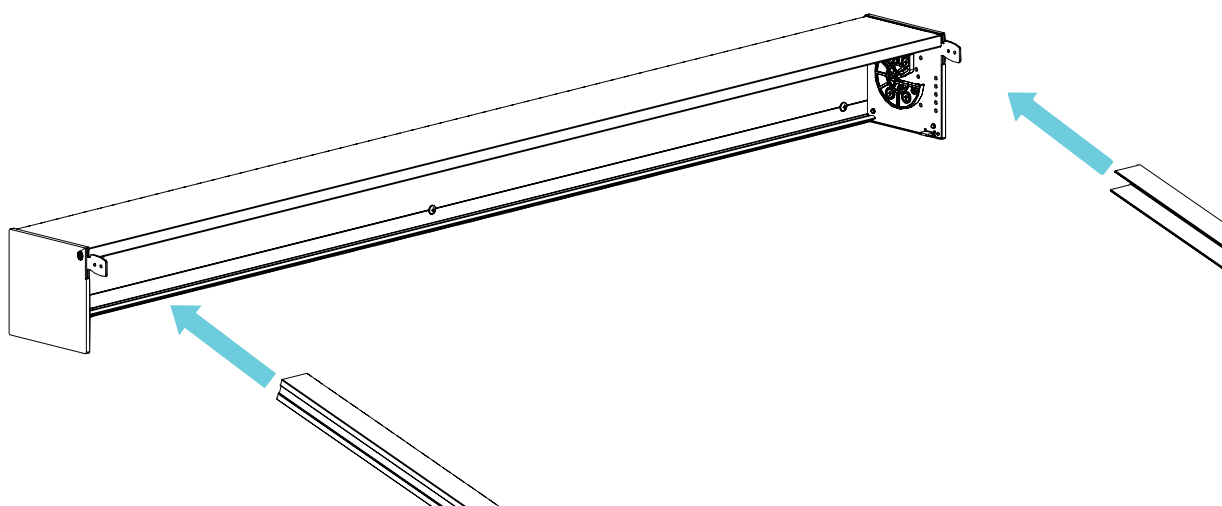
INSTALL BOXES

STEP 1. FIX BOXES RELATIVE TO INSTALLATION SPACE



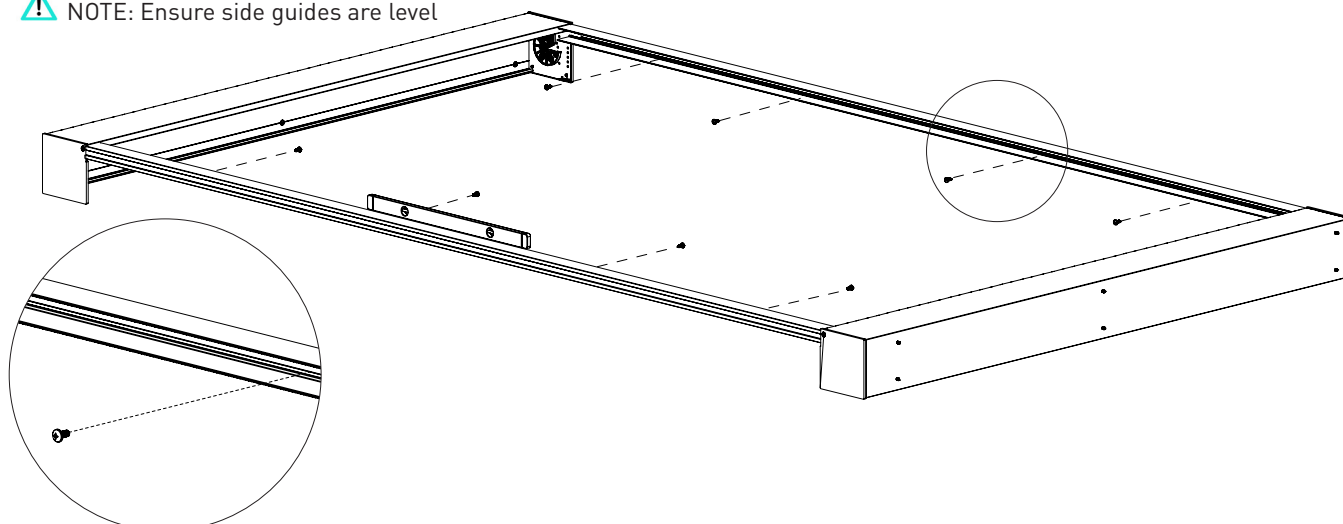
INSTALL SIDE CHANNELS

STEP 1. SLIDE U-CHANNEL ONTO BOX EARS



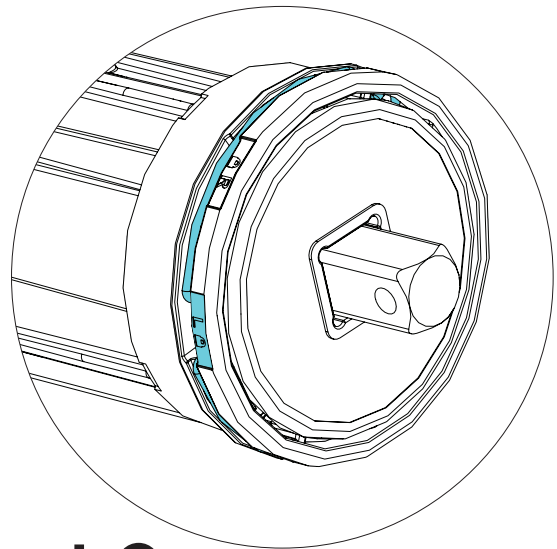
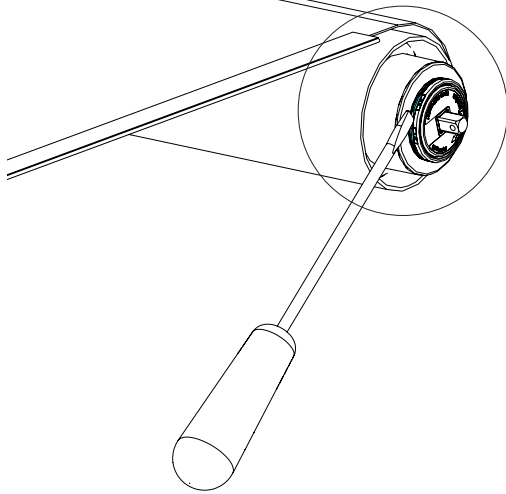
STEP 2. LEVEL U-CHANNEL AND FIX ALONG LENGTH

 NOTE: Ensure side guides are level



INSTALLING FABRIC/SPRING TUBE INTO BOX

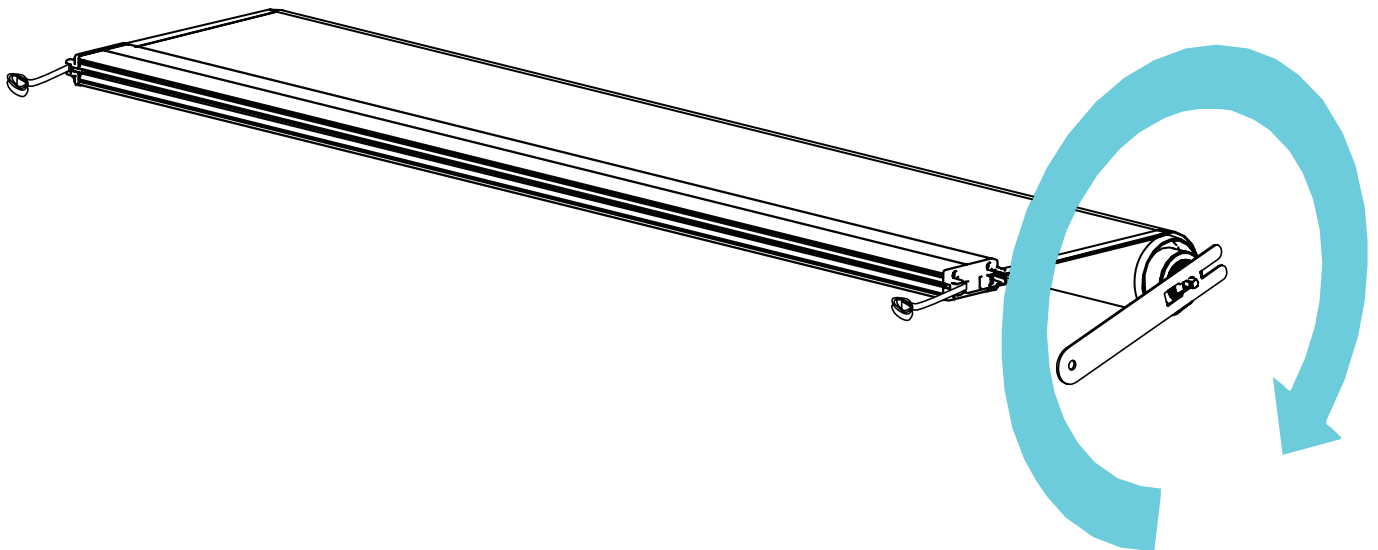
STEP 1. LOCK SPRING HEAD AS SHOWN



LEFT HAND SPRING LOCKED

STEP 2. ADD PRE-TURNS

 NOTE: Count pre-turns when you hear audible clicks



Pre-Turn Spanner available through Rollease Acmeda
Order Part #: RB10-9102-025008

REFER TO PRE-TENSION CHARTS FOR PRE-TURNS REQUIRED

Rollease Acmeda does not recommend exceeding suggested pre-turn values

ZIPSCREEN | 60MM TUBE

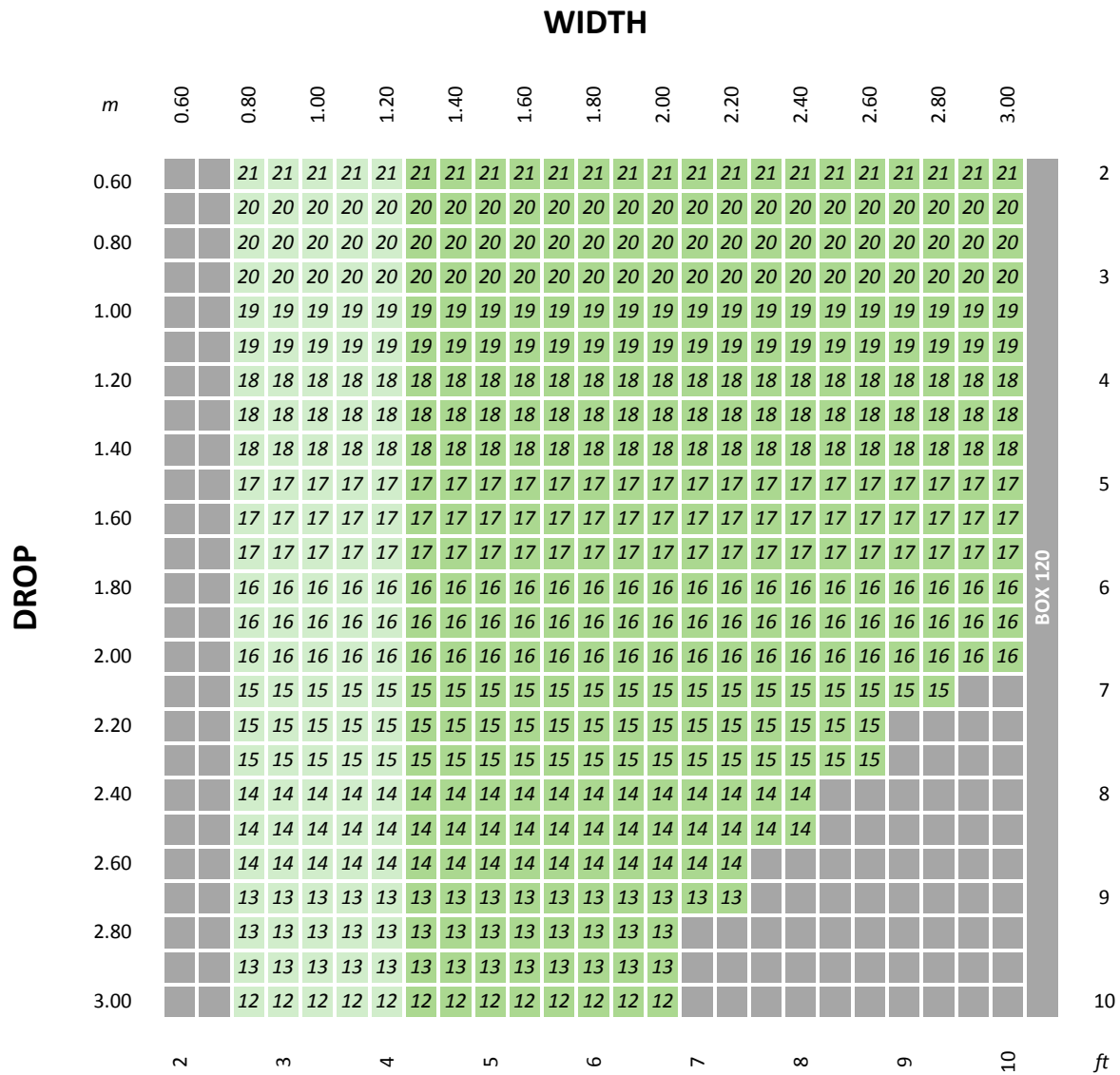
PARAMETERS: FABRIC: 420GSM (12.4OZ/YD²), WEIGHT/HEM BAR: F72 HD

		WIDTH														
m		0.60	0.80	1.00	1.20	1.40	1.60	1.80	2.00	2.20	2.40	2.60	2.80	3.00		
DROP	0.60			20	20	20	20	20	20	20	20	20	20	20	20	2
	0.80			19	19	19	19	19	19	19	19	19	19	19	19	3
	1.00			18	18	18	18	18	18	18	18	18	18	18	18	4
	1.20			17	17	17	17	17	17	17	17	17	17	17	17	5
	1.40			16	16	16	16	16	16	16	16	16	16	16	16	6
	1.60			15	15	15	15	15	15	15	15	15	15	15	15	7
	1.80			14	14	14	14	14	14	14	14	14	14	14	14	8
	2.00			13	13	13	13	13	13	13	13	13	13	13	13	9
	2.20			12	12	12	12	12	12	12	12	12	12	12	12	10
	2.40			11	11	11	11	11	11	11	11	11	11	11	11	
	2.60			10	10	10	10	10	10	10	10	10	10	10	10	
	2.80			9	9	9	9	9	9	9	9	9	9	9	9	
	3.00			9	9	9	9	9	9	9	9	9	9	9	9	

LEGEND	DESCRIPTION
	Short Booster
	EXTRA Heavy Booster
	Pre-Turns Required
	Cannot be achieved - outside product specifications

ZIPSCREEN | 80MM TUBE

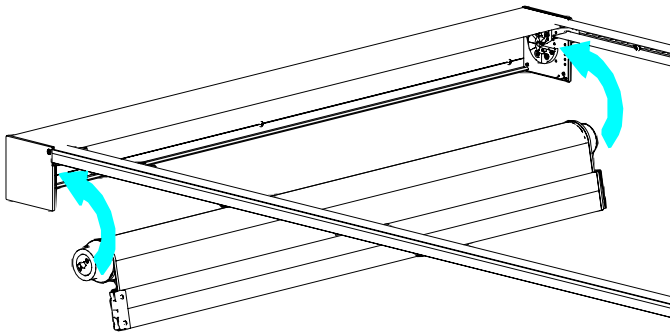
PARAMETERS: FABRIC: 420GSM (12.40Z/YD²), WEIGHT/HEM BAR: F72 HD



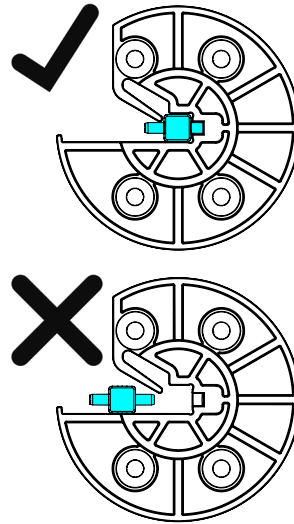
LEGEND	DESCRIPTION
	Box 120 Short Booster
	Box 120 EXTRA Heavy Booster
	Pre-Turns Required
	Cannot be achieved - outside product specifications

INSTALLING FABRIC/SPRING TUBE INTO BOX

STEP 3. INSTALL FABRIC/SPRING TUBE



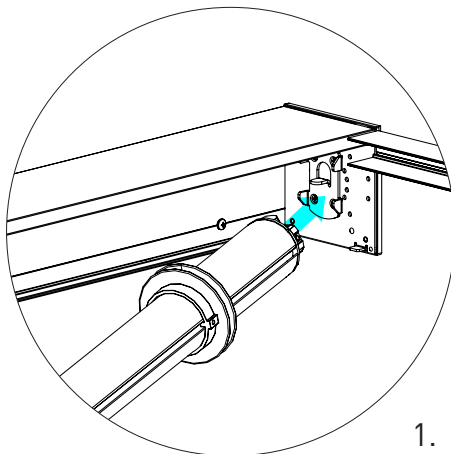
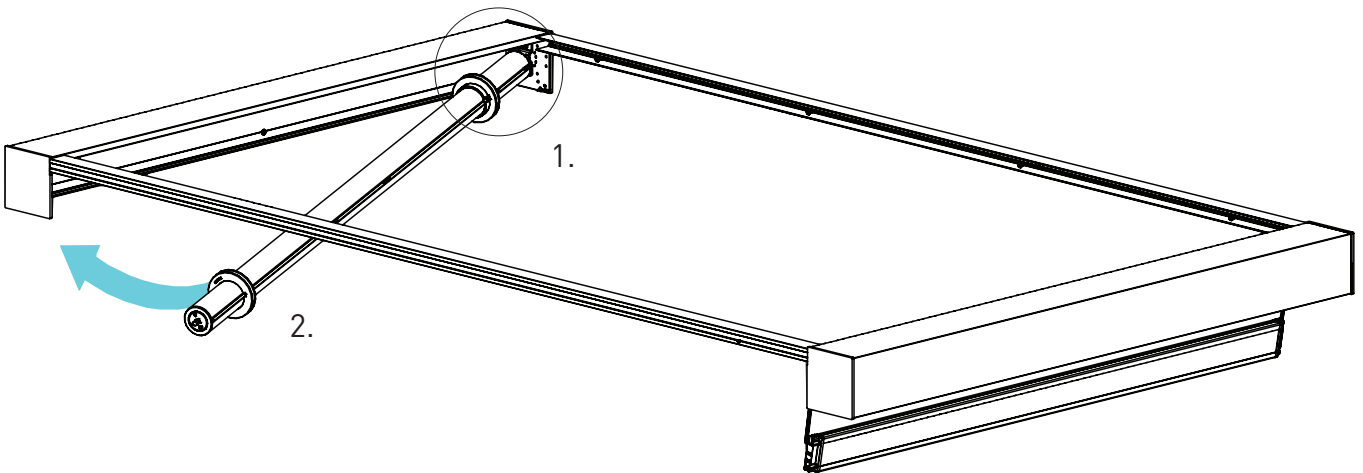
Ensure idler shafts are correctly installed



INSTALLING MOTOR/SPOOL TUBE INTO BOX

STEP 1. INSTALL MOTOR HEAD ONTO MOTOR BRACKET

STEP 2. SWING IDLER END INTO BRACKET

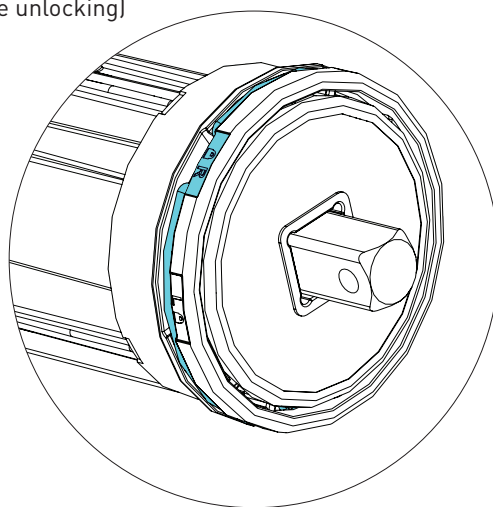
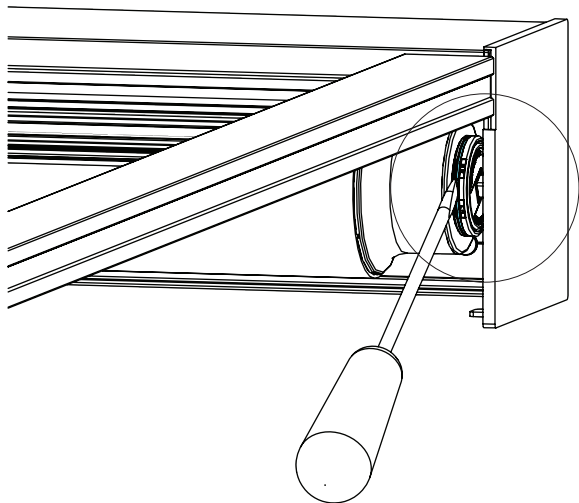


 NOTE: Ensure idler is correctly installed [See Section B, "Installing Fabric/Spring Tube Into Box", Step 3]

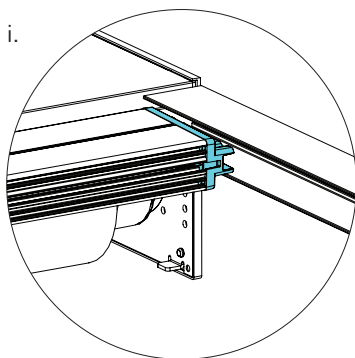
INSTALLING INNER RAILS

STEP 1. UNLOCK PRE-TENSION IDLER

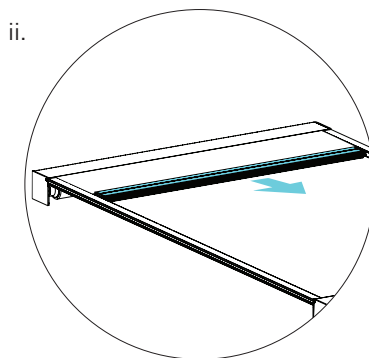
 NOTE: Ensure approx. 380mm (15") of fabric is rolled off the tube before unlocking]



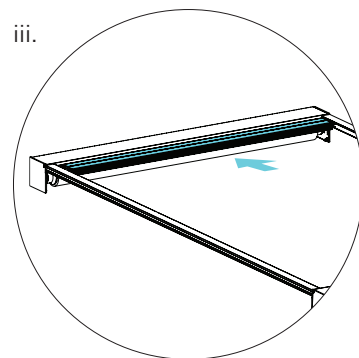
LEFT HAND SPRING UN-LOCKED



Rest end caps in U-Channel



Pull weight bar out until click is heard

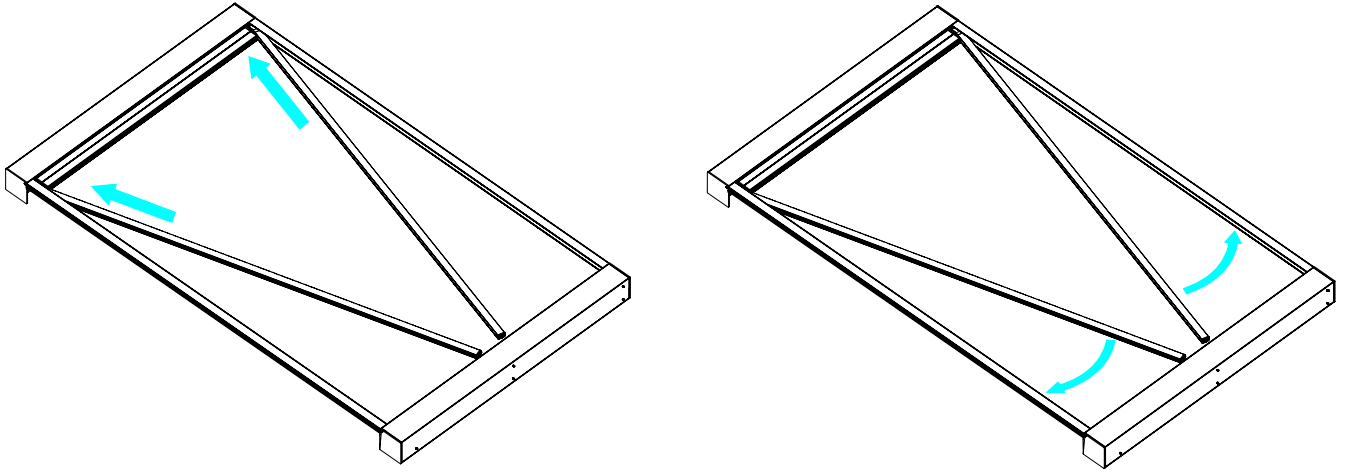


Shade should retract on its own

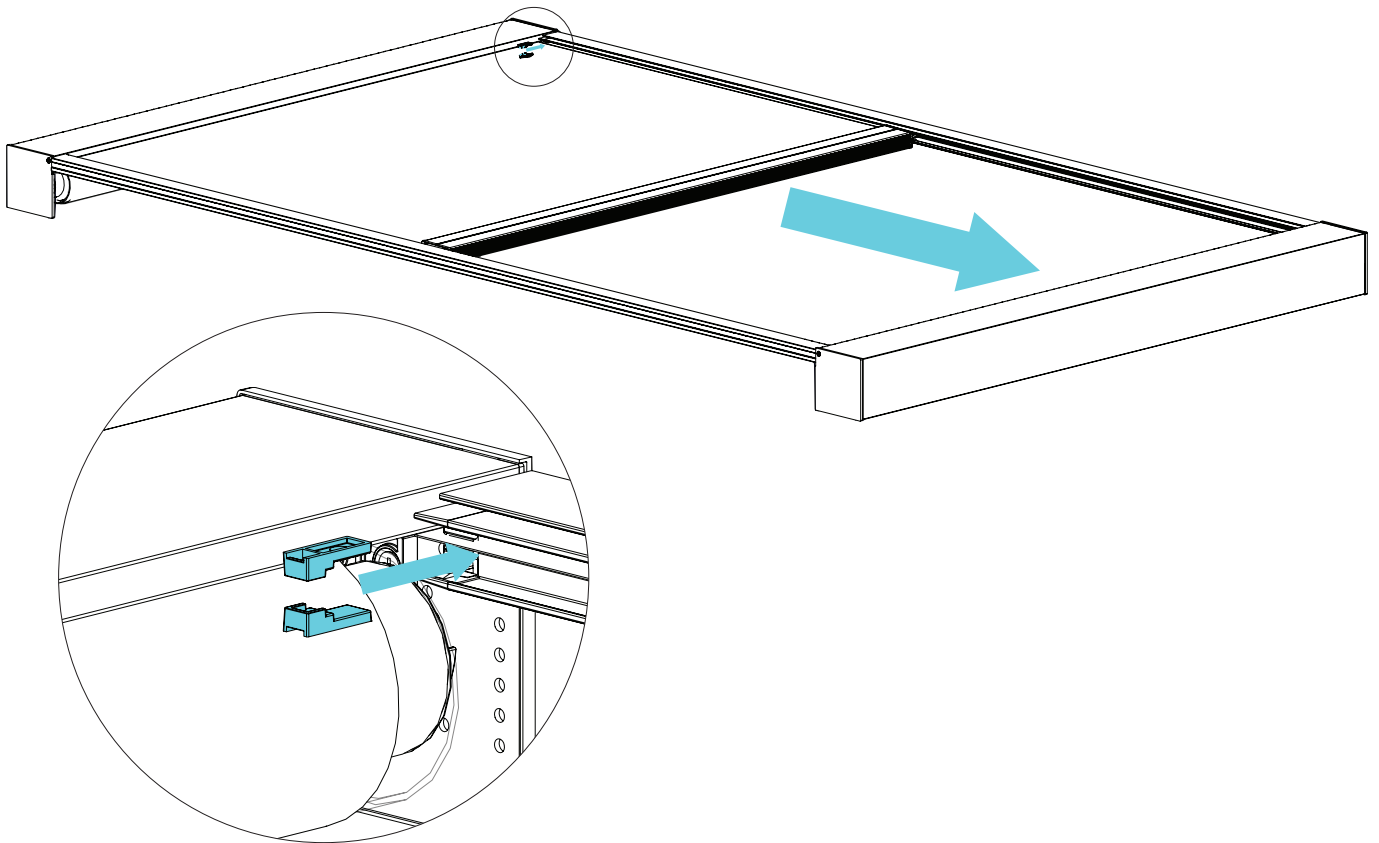
INSTALLING INNER RAILS

STEP 2. INSTALL INNER RAILS AT FABRIC/SPRING END FIRST, THEN SWING IN

 NOTE: Ensure zip engages into funnels/inner rail

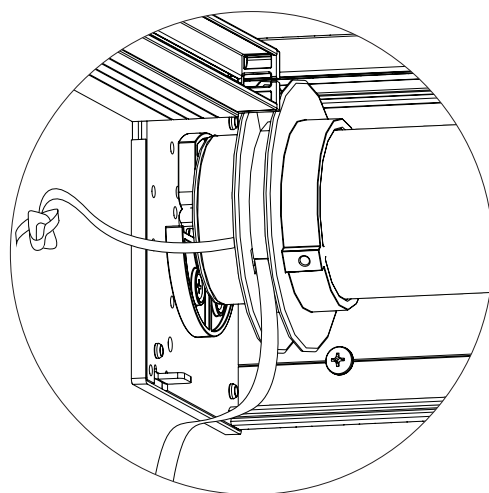
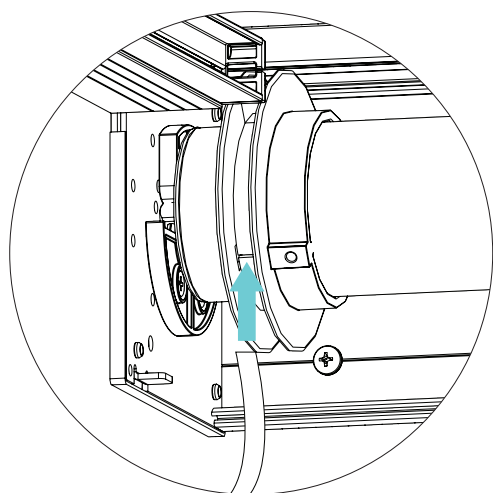
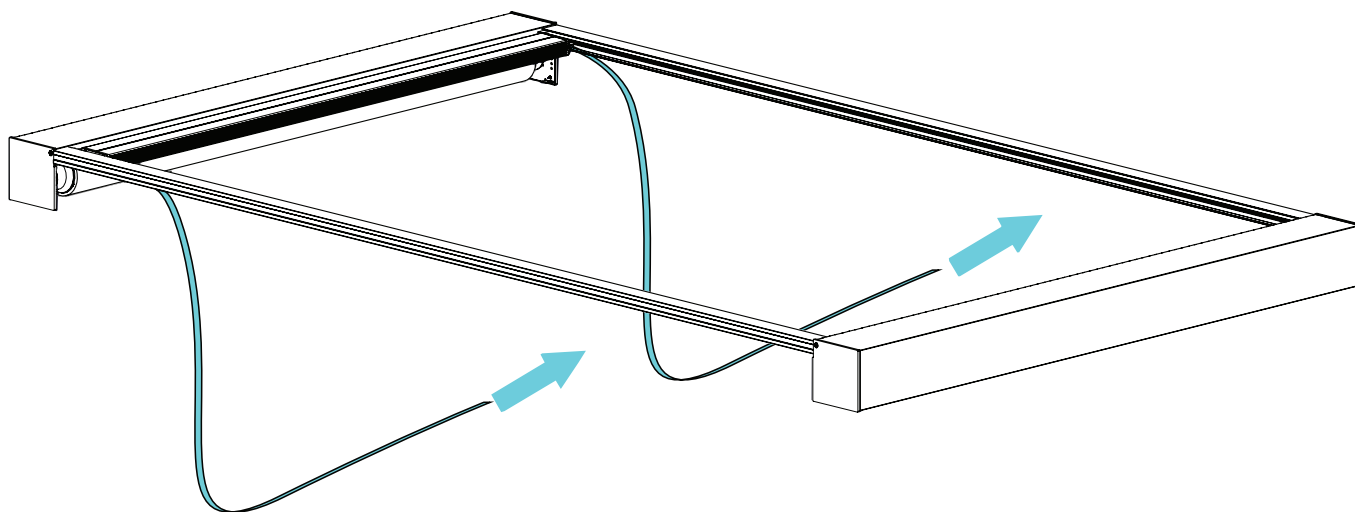


STEP 3. EXTEND AND HOLD OUT SHADE TO INSERT FUNNEL STOPS

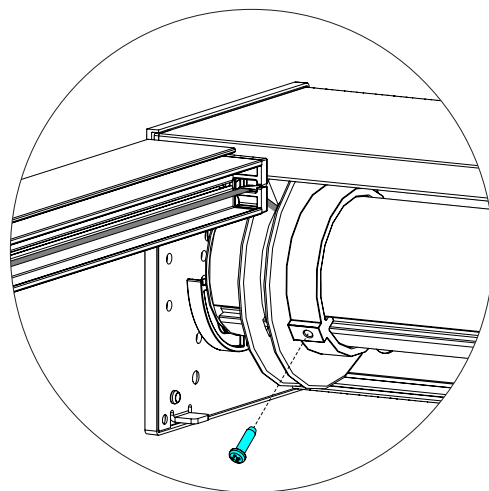
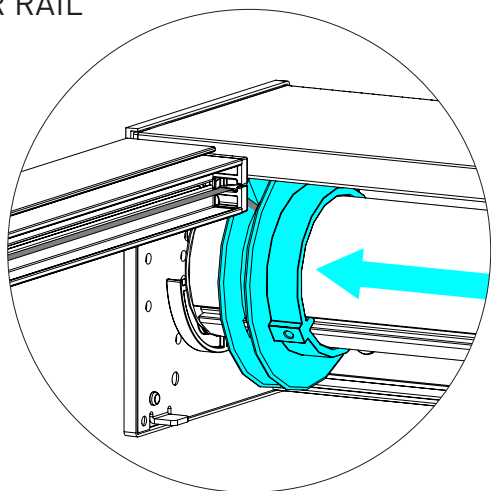


ATTACHING PULL TAPE

STEP 1. ATTACH PULL TAPE TO THE SPOOLS ON MOTOR TUBE



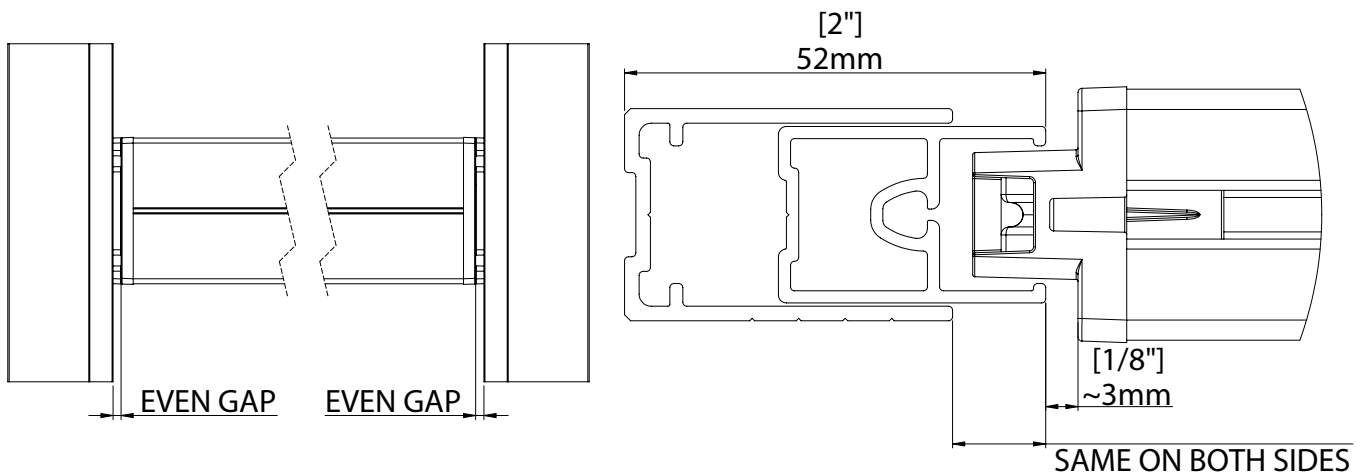
STEP 2. SLIDE SPOOL TOWARDS END PLATES UNTIL THE TAPE IS HIDDEN INSIDE THE INNER RAIL



 **NOTE:** Ensure zip engages into funnels/inner rail

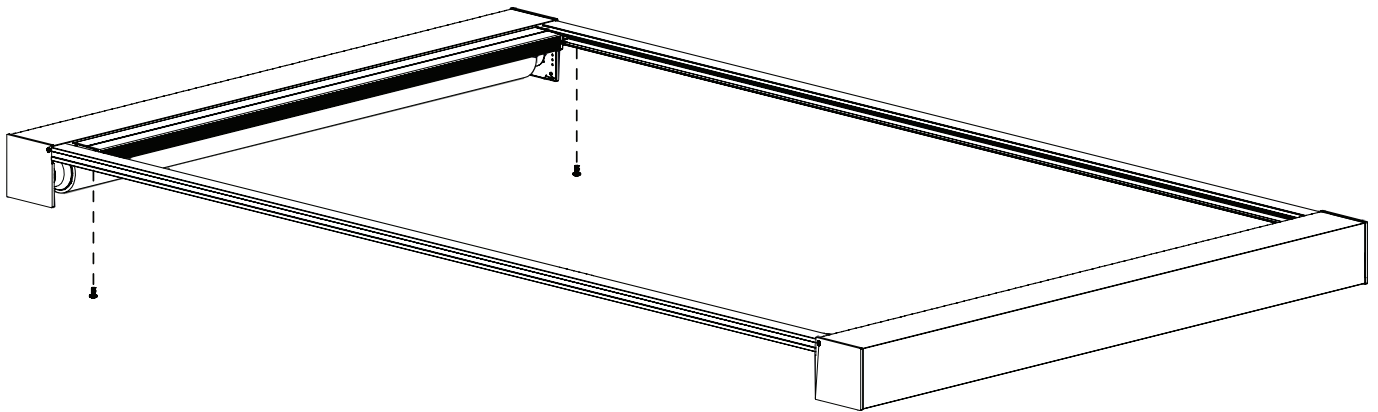
FIXING INNER RAILS

STEP 1. ENSURE WEIGHT BAR & SIDE CHANNELS ARE CENTRALIZED



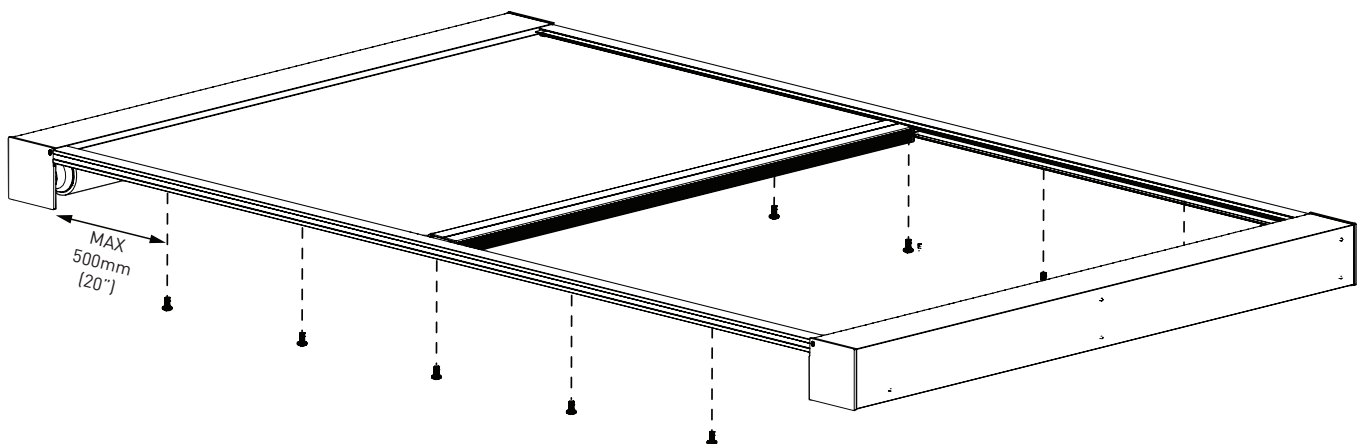
STEP 2. FIX INNER RAIL WITH FABRIC FULLY RETRACTED. BEFORE FIXING, CENTRALIZE THE SHADE BY APPLYING LIGHT FORCE ONTO THE INNER RAILS.

Screws OR Rivets can be used based on installation requirements



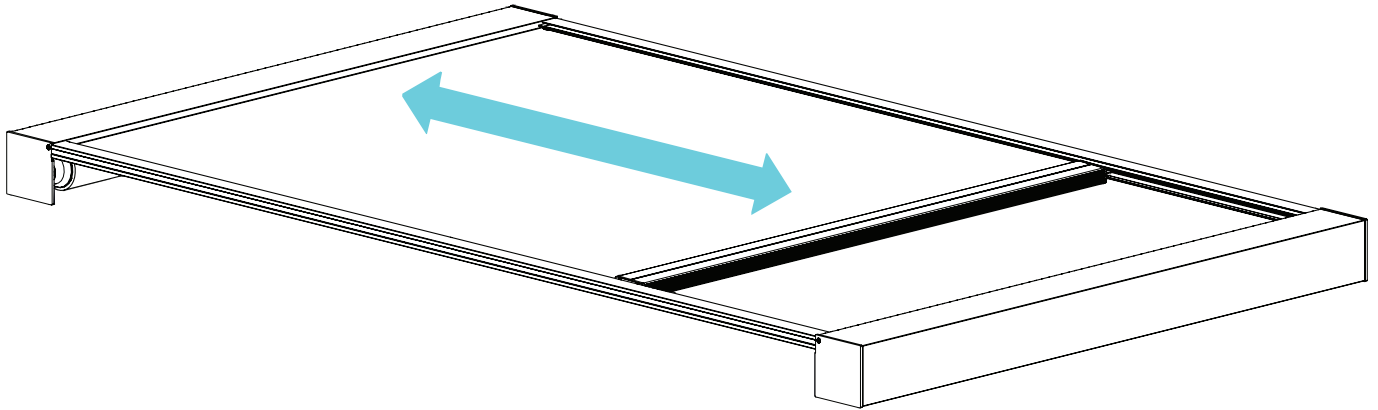
STEP 3. FIX INNER RAIL WITH FABRIC 500MM [20"] FROM 1ST FIXING POINT, REPEAT AT 500MM [20"] SPACINGS OR LESS

Screws OR Rivets can be used based on installation requirements



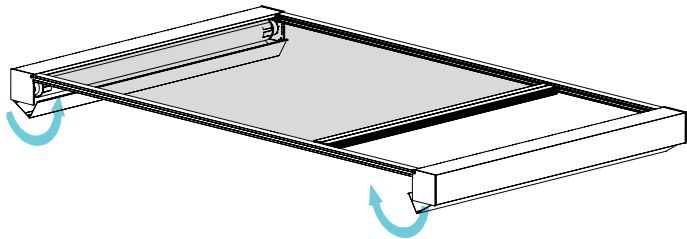
TESTING SKYLIGHT

STEP 1. SET MOTOR LIMITS AND TEST OPERATION

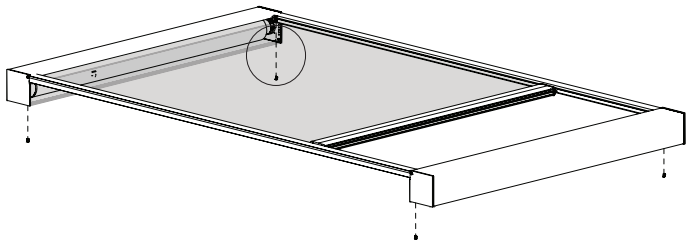


INSTALLING BOX COVERS

STEP 1. SWING BOX COVERS INTO PLACE



STEP 2. FIX INTO PLACE WITH SCREW OR RIVET



NOTE:

It is recommended that the Box covers are fixed in place to ensure they can not be accidentally dislodged.

HOLE LOCATIONS X4

