



MEDIUM ROLLER BLIND

ASSEMBLY MANUAL

v1.5 | July 2025

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DISCLAIMER

INTRODUCTION

This Assembly manual has been produced by Rollease Acmeda to supply the necessary information for the safe and correct assembly of Medium Roller Blinds.

DISCLAIMER

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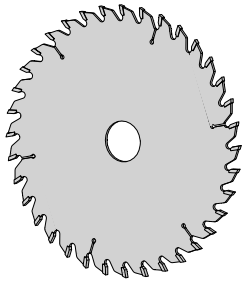
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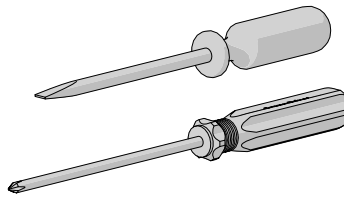
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TOOLS REQUIRED

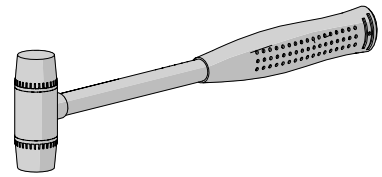
Cutting Blade



Screwdriver



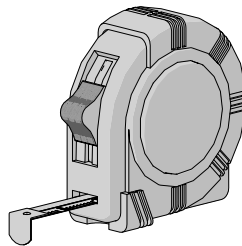
Mallet



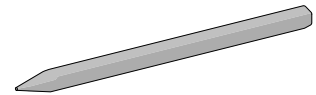
Scissors



Measuring Tape

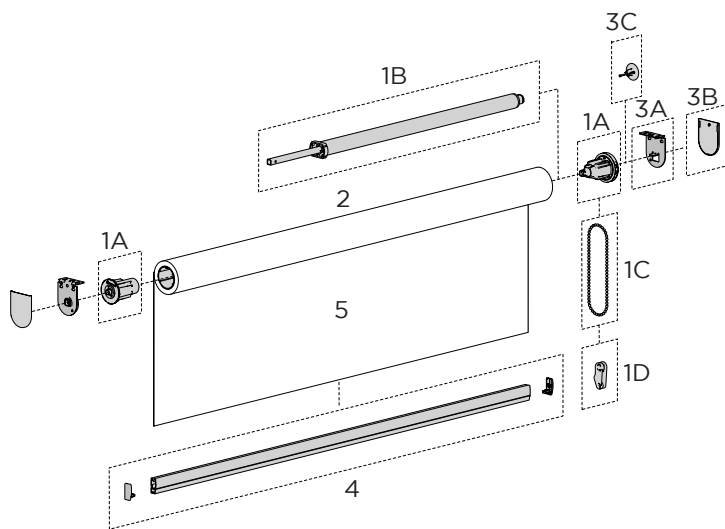


Pencil



SYSTEM SCHEMATICS

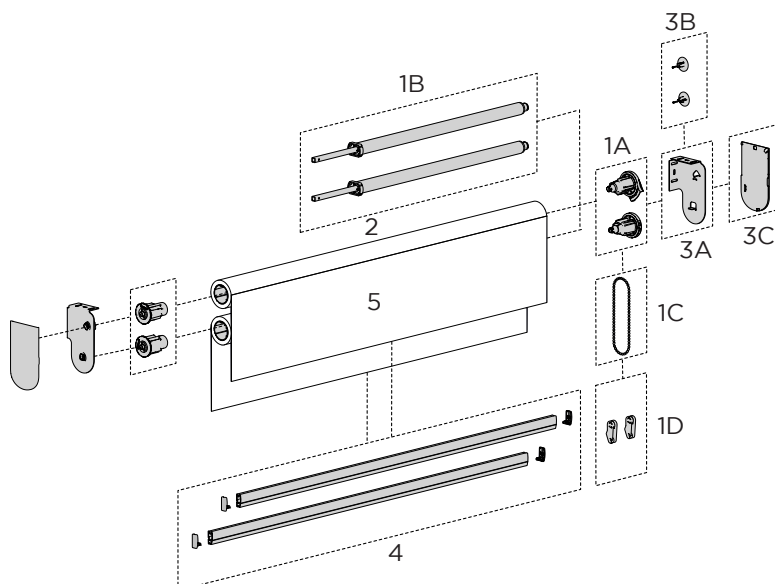
SINGLE CHAIN WINDER - GENERAL SCHEMATIC



SYSTEM INDEX:

- 1. CONTROL:**
 - A - Chain Winder + Idler
 - B - Spring Booster
 - C - Chain
 - D - Child Safety Device
- 2. ALUMINIUM TUBE:**
 - S40/S45
- 3. BRACKETS:**
 - A - Bracket
 - B - Bracket Cover
 - C - HD Adaptor (*commercial*)
- 4. BOTTOM RAIL**
- 5. FABRIC**

DUAL CHAIN WINDER - GENERAL SCHEMATIC

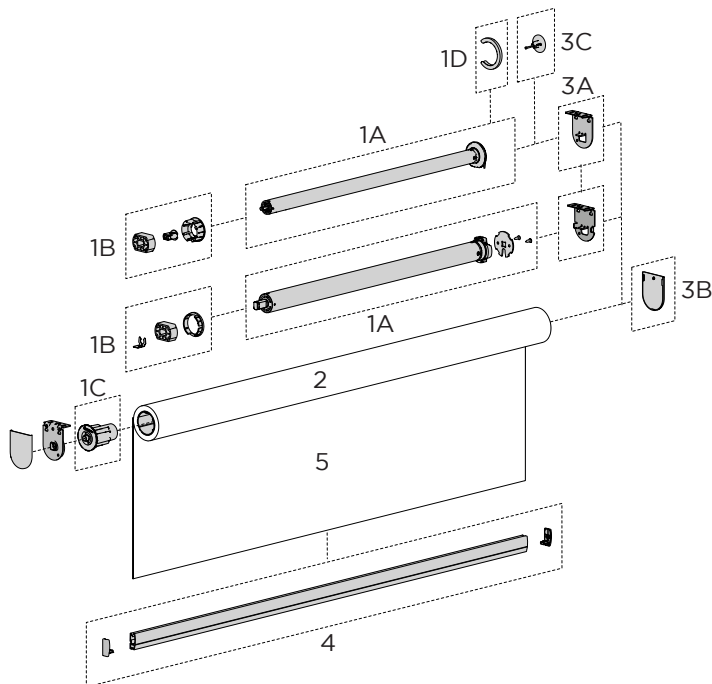


SYSTEM INDEX:

- 1. CONTROL:**
 - A - Chain Winder + Idler
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 - S40/S45
- 3. BRACKETS:**
 - A - Dual Shade Bracket
 - B - HD Adaptor
 - C - Dual Shade Bracket cover
- 4. BOTTOM RAIL**
- 5. FABRIC**

SYSTEM SCHEMATICS

SINGLE AUTOMATE MOTORS - GENERAL SCHEMATIC



SYSTEM INDEX:

1. CONTROL:

- A - Motor: DC/AC
- B - Crown & Drive Kit
- C - Idler: RB09/RB08
- D - Accessories: ZERO Motor Cap

2. ALUMINIUM TUBE:

- S40/S45

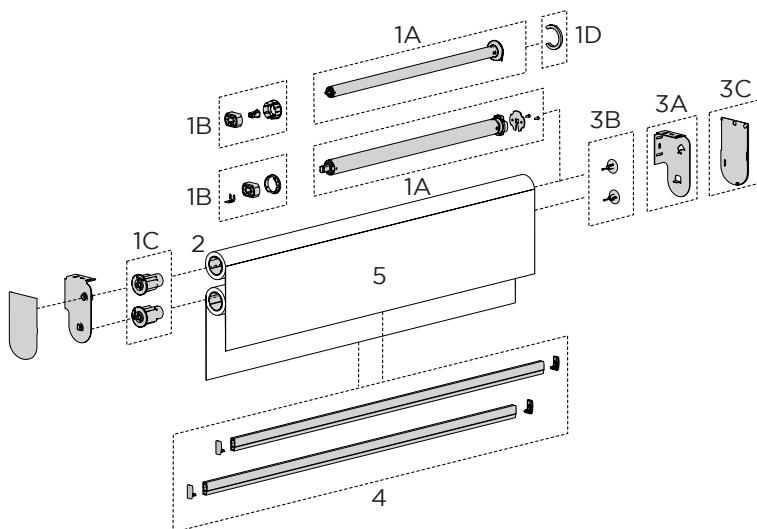
3. BRACKETS:

- A - Bracket
- B - Bracket Cover
- C - HD Adaptor

4. BOTTOM RAIL

5. FABRIC

DUAL AUTOMATE MOTORS - GENERAL SCHEMATIC



SYSTEM INDEX:

1. CONTROL:

- A - Motor: DC/AC
- B - Crown & Drive Kit
- C - Idler: RB09/RB08
- D - Accessories: ZERO Motor Cap

2. ALUMINIUM TUBE:

- S40/S45

3. BRACKETS:

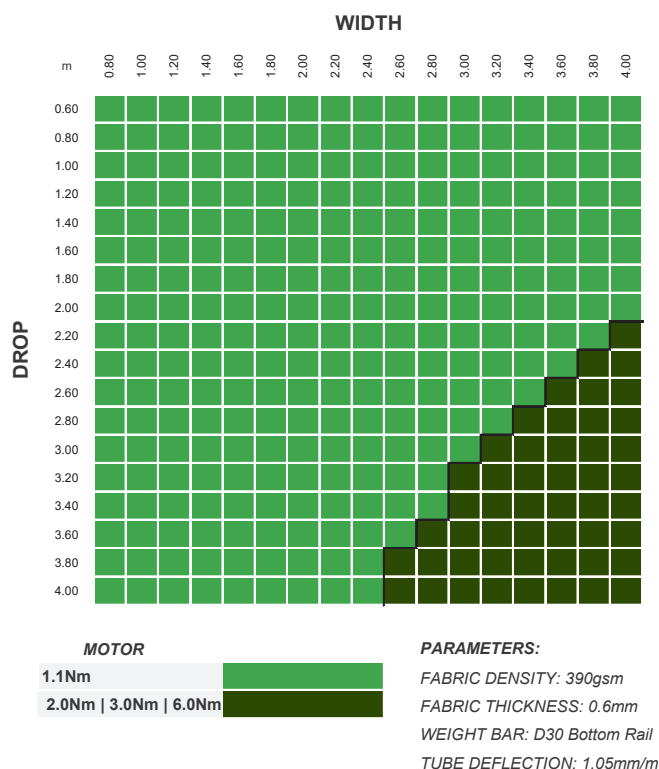
- A - Dual Shade Bracket
- B - HD Adaptor
- C - Dual Shade Bracket Cover

4. BOTTOM RAIL

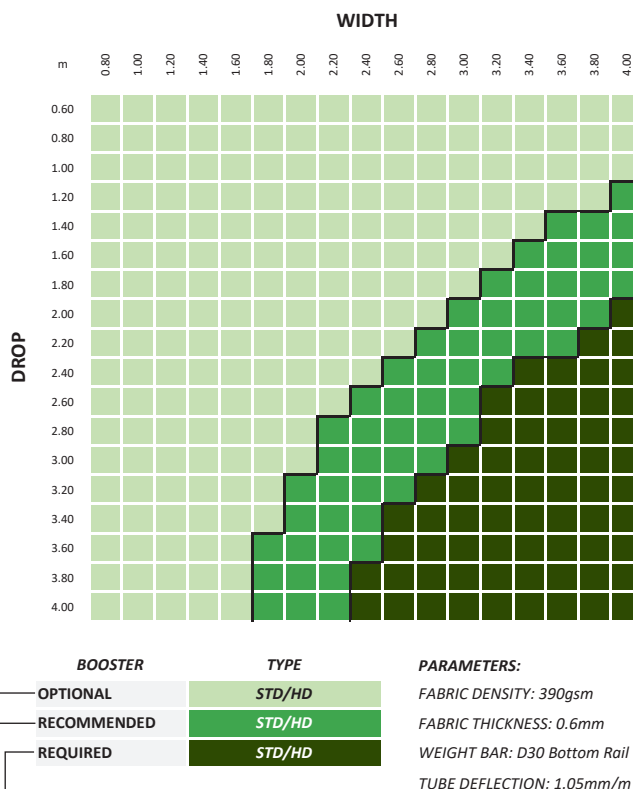
5. FABRIC

SYSTEM CAPACITY CHARTS

MOTOR CONTROL CAPACITY



RB07/08/09 CONTROL CAPACITY

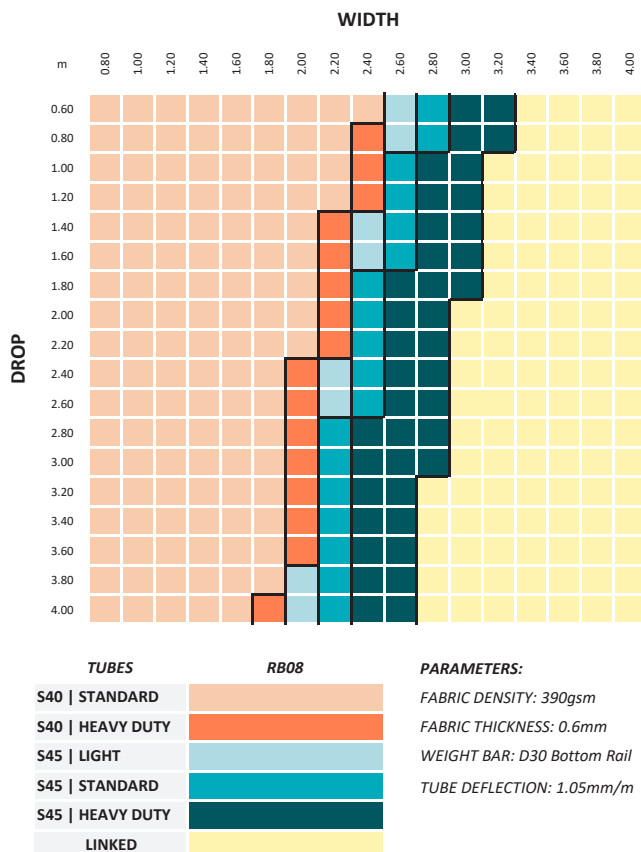


REQUIRED:
 Booster is required to ensure system functionality, as the shade weight is above the control holding capacity.

RECOMMENDED:
 Booster is recommended to ensure the user effort is in a comfortable range.

OPTIONAL:
 User effort is comfortable without a booster.

TUBE CAPACITY



HOLDING CAPACITY

CONTROL	COMPATIBLE TUBES				
	S40 STD	S40 HD	S45 LT	S45 STD	S45 HD
CHAIN	5.2kg	5.1kg	4.7kg	4.6kg	4.2kg
+ STD BOOSTER	10.0kg	9.8kg	9.1kg	8.9kg	8.0kg
+ HD BOOSTER	14.8kg	14.4kg	13.3kg	13.1kg	11.8kg
1.1Nm	5.8kg	-	5.2kg	5.1kg	4.6kg
2.0Nm	-	-	9.4kg	9.2kg	8.3kg
3.0Nm	-	-	14.1kg	13.9kg	12.5kg
6.0Nm	-	-	28.3kg	27.7kg	25.0kg

NOTE
 Shades installed at maximum holding capacity will require excessive user effort to operate.

HARDWARE SUMMARY

CONTROLS	S40 TUBES			S45 TUBES		
	STANDARD T-SPLINE	STANDARD FLAT SPLINE	HEAVY DUTY FLAT SPLINE	LIGHT	STANDARD	HEAVY DUTY
RB07/08	✓	✓	✓	✓	✓	✓
RB09				✓	✓	✓
0.7/1.1NM	✓			✓	✓	✓
2.0NM				✓	✓	✓
3.0NM				✓	✓	✓
6.0NM				✓	✓	✓

SINGLE BRACKETS	PITCH [mm]	MAX ROLL ROLL [mm]	BRACKET COVERS	BRACKET WIDTH [mm]	BRACKET HEIGHT [mm]	WINDER		MOTOR			IDLER	
						RB07 RB08	RB09	0.7, 1.1, 2.0 5V	0.7, 1.1, 2.0, 3.0 12V	E6 & M6	RB08	RB09
AX	40	75	✓	40	60	✓		✓	✓	✓*	✓	
	55	105			75	✓		✓	✓	✓*	✓	
VX	40	75	✓	50	65	✓		✓	✓	✓*	✓	
LX	40	75	✓	50	65	✓	✓	✓	✓	✓*	✓	✓
	55	105			80	✓	✓	✓	✓	✓*	✓	✓
M40 LX	40	75	✓	50	65				✓	✓	✓	✓
	55	105			80				✓	✓	✓	✓

*REQUIRES HD BRACKET ADAPTOR

DOUBLE BRACKETS	MAX ROLL SIZE (x2)	BRACKET COVERS	WINDER		MOTOR			IDLER		SAME SIDE CONTROL
			RB07/ RB08	RB09	0.7, 1.1, 2.0 5V	0.7, 1.1, 2.0, 3.0 12V	E6 & M6	RB08	RB09	
SLIM PROFILE TOP FRONT	70mm	✓	✓	✓	✓	✓	✓*	✓	✓	✓
SLIM PROFILE TOP BACK	70mm	✓	✓	✓	✓	✓	✓*	✓	✓	✓
SQUARE-X	70mm		✓	✓	✓	✓	✓*	✓	✓	
SLIMLINE-X	65mm		✓	✓	✓	✓	✓*	✓	✓	✓

*REQUIRES HD BRACKET ADAPTOR

BOTTOM RAILS	WEIGHT g/m	COMPATIBILITY									
		8.7mm FLAT SPLINE	9mm FLAT SPLINE	10mm FLAT SPLINE	15mm FLAT SPLINE	FEEDING FUNNELS	BALLAST	FABRIC BRUSH	BUBBLE SEAL	DIM OUT	WIRE GUIDE END CAPS
F4115 HD	558				✓		✓	✓	✓	✓	✓
D30 SILENT	306				✓	✓	✓	✓	✓	✓	✓
OVAL	284			✓	✓	✓	✓				
ROUND	266			✓	✓		✓				
FLAT	241			✓		✓	✓			✓	✓
FABRIC WRAP	459	✓	✓				✓				

DEDUCTIONS & MINIMUM SHADE WIDTH



NOTE

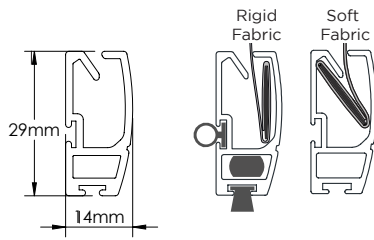
RB08/RB09/MOTORISED Minimum Shade Width based on **5mm** gap between hardware in tube.

FABRIC WIDTH It is recommended to cut the fabric **1mm** less than the tube length.

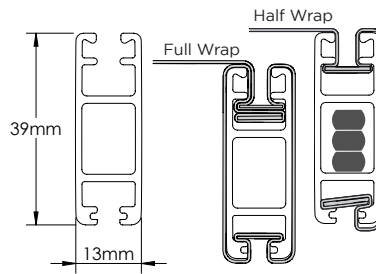
MINIMUM SHADE WIDTH		TUBE DEDUCTION	
CONTROL	IDLER*	WITH BRACKET COVERS	NO BRACKET COVERS
	RB08 MKII / RB09		
RB08	140mm	31mm	28mm
+ STD BOOSTER	798mm		
+ HD BOOSTER	923mm		
RB09	150mm	31mm	28mm
+ STD BOOSTER	817mm		
+ HD BOOSTER	937mm		
Zero Li-ion 0.7	569mm	27mm**	25mm
Zero Li-ion 1.1	642mm		
Zero Li-ion 2.0	739mm		
Zero DC 1.1	432mm	27mm**	25mm
Zero DC 2.0	576mm		
E6	674mm	32mm	30mm
M6	567mm		
*Subtract 14mm if using RB08 MKI Idler.		**Add +1mm to deductions for Motor Cap.	

BOTTOM RAIL SPECIFICATIONS

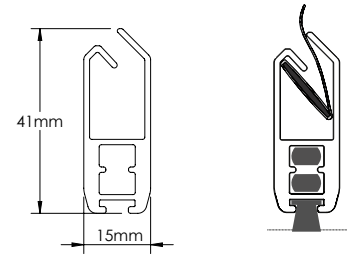
D30 Silent
WEIGHT: 306g/m



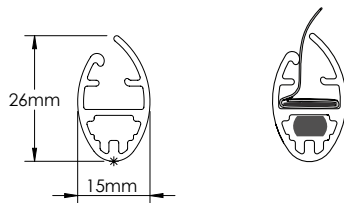
Fabric Wrap
WEIGHT: 459g/m



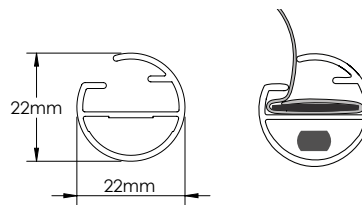
F4115 Flat Heavy Duty
WEIGHT: 558g/m



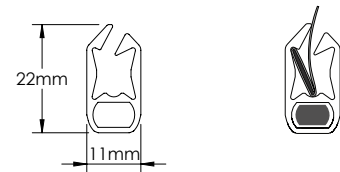
Oval Aluminium
WEIGHT: 284g/m



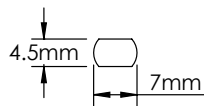
Round Aluminium
WEIGHT: 266g/m



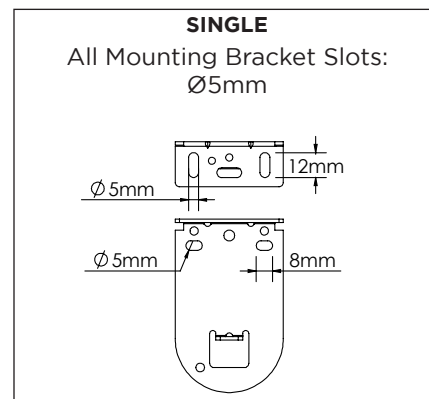
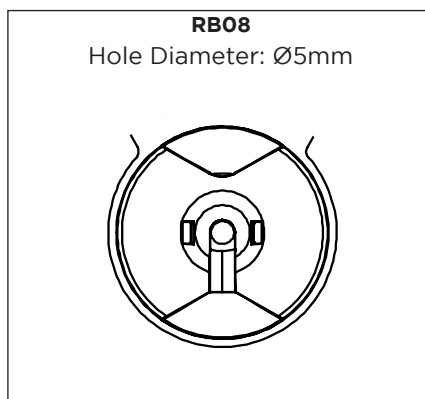
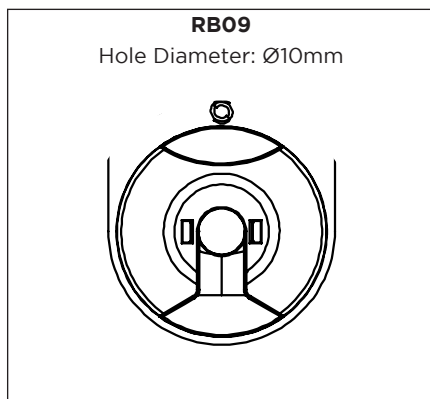
Flat Aluminium
WEIGHT: 241g/m



Base Rail Weight Rod
WEIGHT: 230g/m

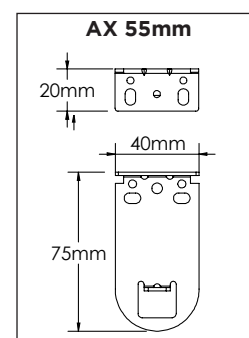
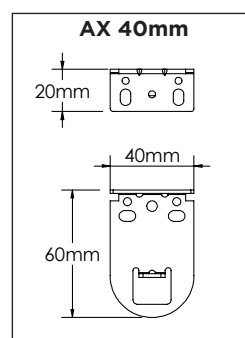
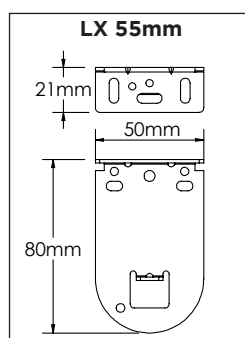
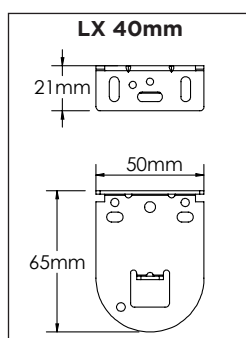
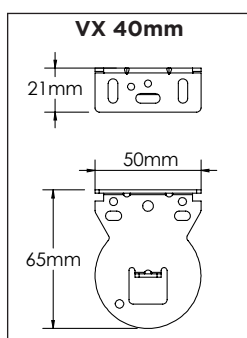


MOUNTING & IDLER SPECIFICATIONS

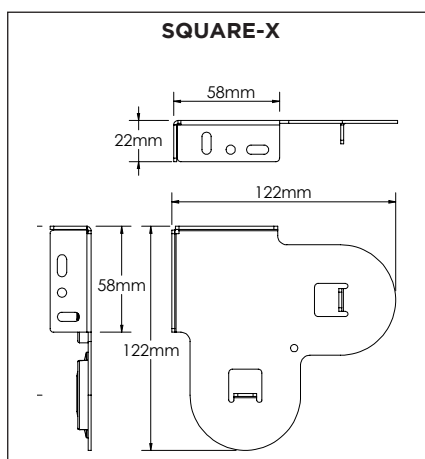
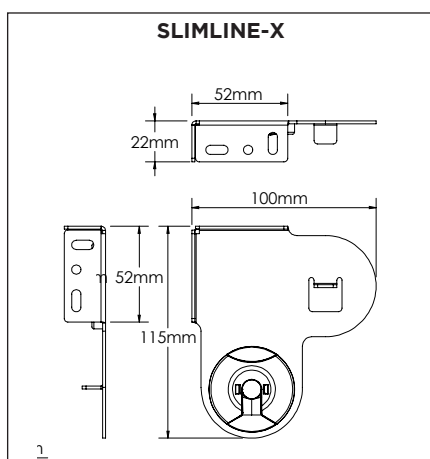
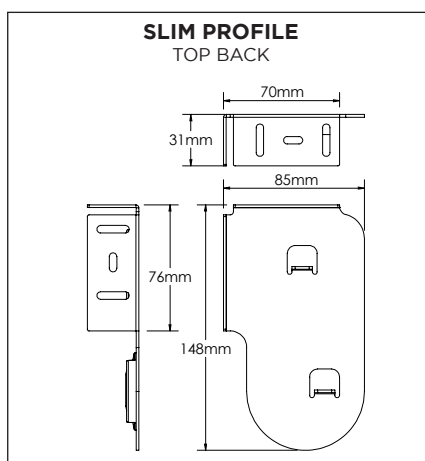
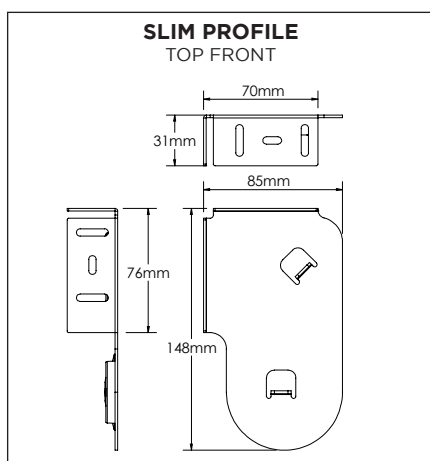


EASY-LOCK BRACKET SPECIFICATIONS

SINGLE BRACKETS



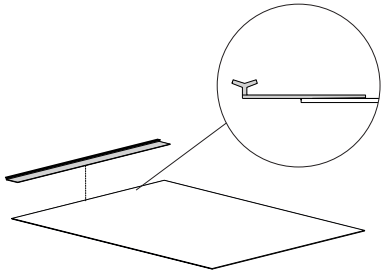
DOUBLE BRACKETS



FABRIC PREPARATION

Optional

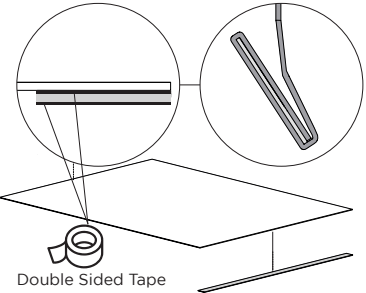
1a Attach and secure T-Spline for tube



NOTE

T-Spline is not needed if double sided tape is used

1b Secure spline for bottom rail

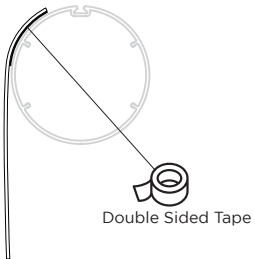


NOTE

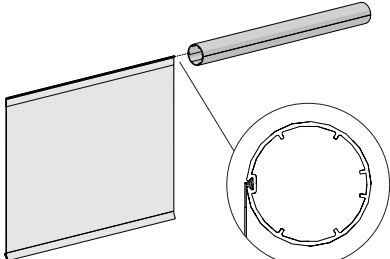
Use staples when using one wrap on the spline

TUBE & BOTTOM RAIL ASSEMBLY

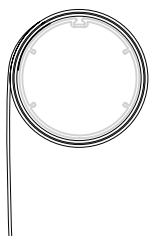
1a Attach fabric onto tube if using double sided tape



1b Slide fabric into tube when using T-Spline

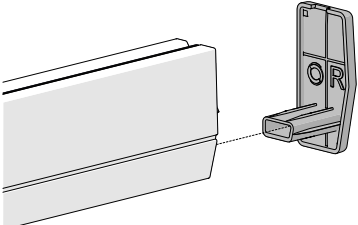


NOTE

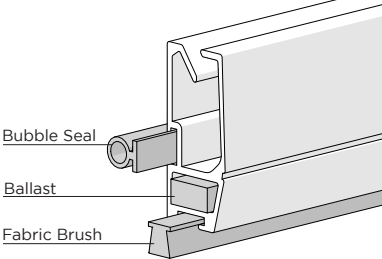


Minimum 1 full wrap of fabric on the tube

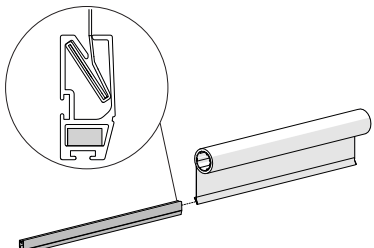
2 Attach one end cap



3 Add accessories



4 Slide bottom rail onto fabric spline

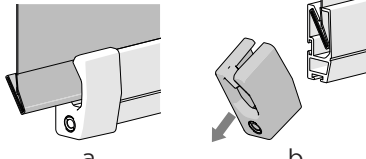


Optional

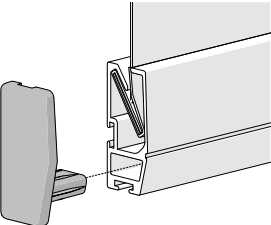
4a Only for D30, Flat & Oval:

a. Attach fabric using the fabric feeding funnel.

b. Once fabric is attached, remove the funnel.

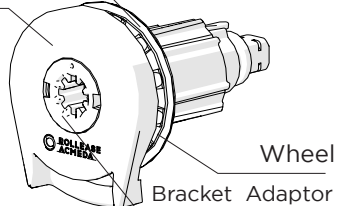


5 Attach remaining end cap

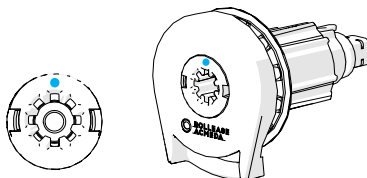


RB09 DIRECT CHAIN WINDER WITH GUIDE

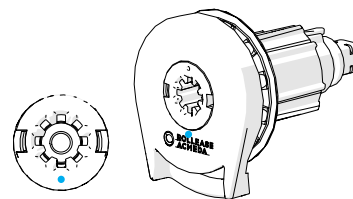
Default open position shown.

Jacket
Cover**OPTION 1 - FIXED GUIDE**

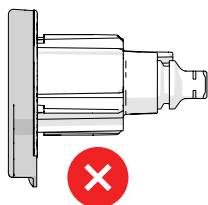
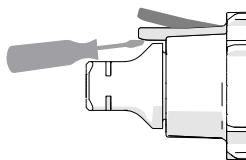
Dimple orientation at 12 o'clock.

**OPTION 2 - SWIVEL GUIDE**

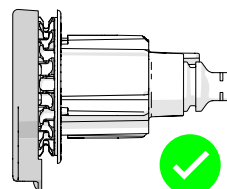
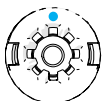
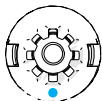
Dimple orientation at 6 o'clock.

**RB09 FIXED GUIDE TO SWIVEL GUIDE****NOTE**

Closed Position

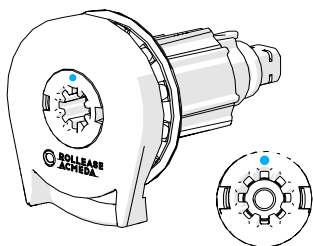
Lift tab to open
chain winder if closed.

Open Position

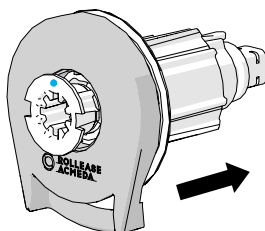
**NOTE**Fixed
GuideSwivel
Guide

To switch from the swivel guide to the fixed guide, reverse the steps outlined below.
If adjusting the assembled chain winder on-site, remove the chain before following the steps provided.

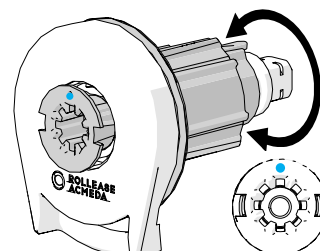
Start with open position.



- 1** Push cover to expose bracket adaptor.

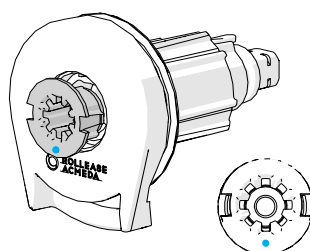


- 2** Hold cover and rotate jacket 180 degrees.

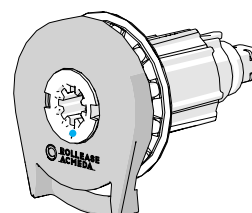
**NOTE**

Some resistance is expected
when rotating from
12 to 6 o'clock.

- 3** Ensure dimple has
rotated 180 degrees.

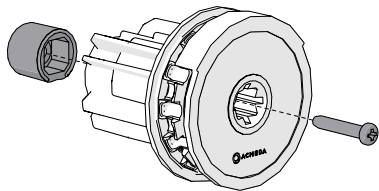


- 4** Return cover to open
position for chain
assembly.

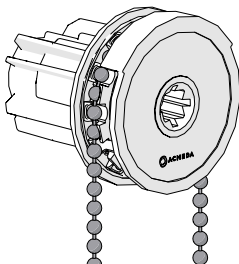


CHAIN ASSEMBLY**RB08**

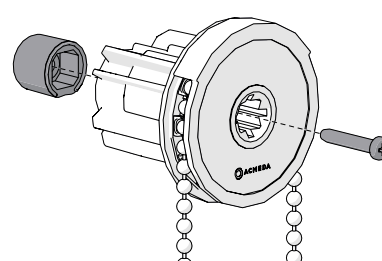
- 1** Undo fastener to open chain cover.



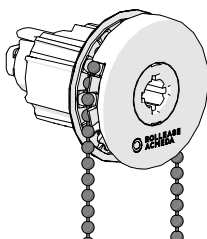
- 2** Wrap chain around wheel.



- 3** Reassemble chain winder with chain and fastener.

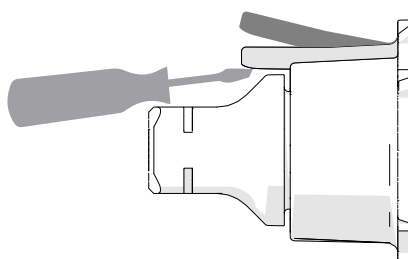
**RB09**

- 1** Insert chain into open chain winder.

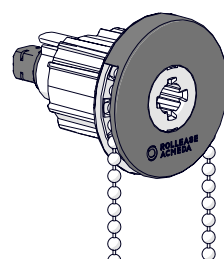


- Lift tab to open chain winder if closed.

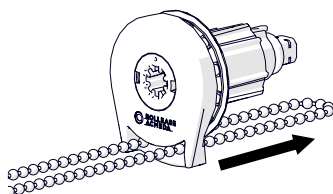
Optional



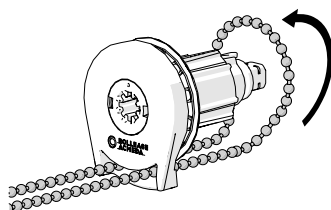
- 2** Snap cover into position.

**RB09 WITH CHAIN GUIDE ASSEMBLY**

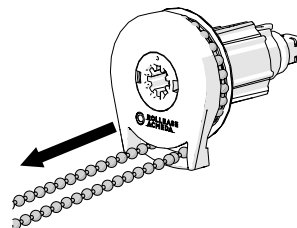
- 1** Insert chain into open Chain winder.



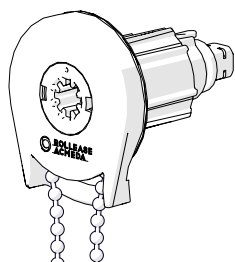
- 2** Wrap chain around wheel.



- 3** Pull through excess chain.



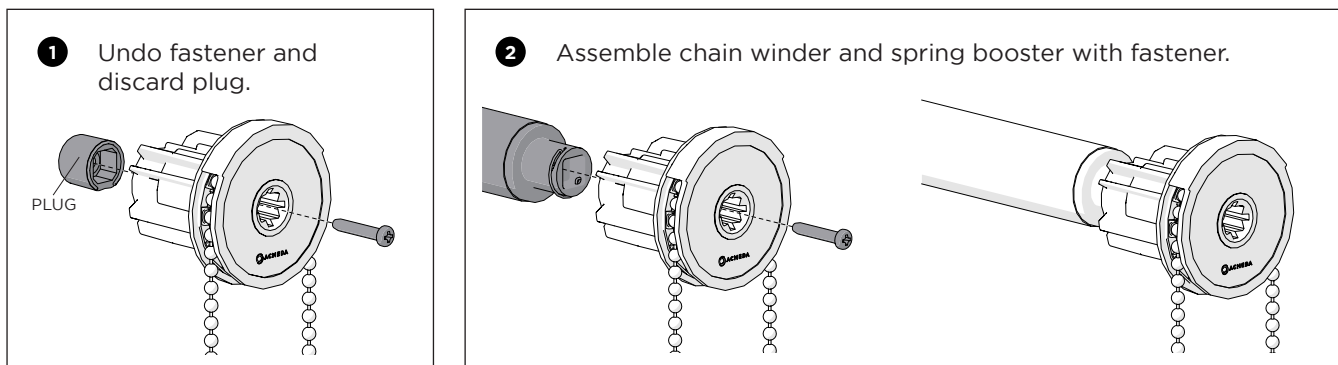
- 4** Snap cover into position.



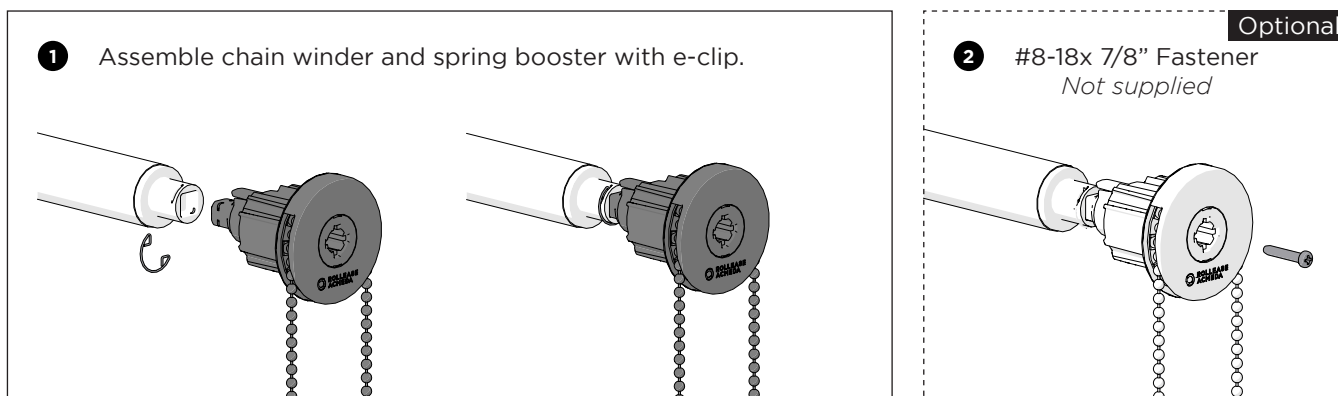
SPRING BOOSTER ASSEMBLY

SHADE CONTROL	 FABRIC BACK ROLL	 FABRIC FRONT ROLL	BOOSTER	COLOUR
Right	Right Hand Booster	Left Hand Booster	Right Hand Spring	White (STD) / Grey (HD)
Left	Left Hand Booster	Right Hand Booster	Left Hand Spring	Yellow (STD) / Blue (HD)

RB08

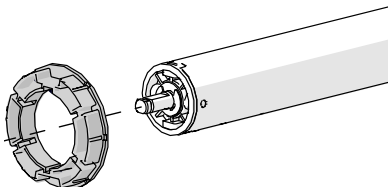


RB09

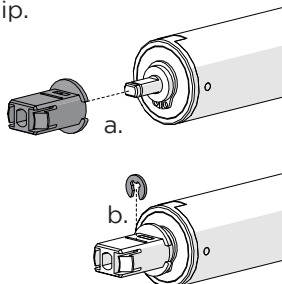


MOTOR ASSEMBLY**25MM S45 KIT**

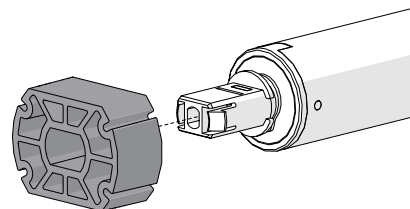
- 1** Slide Crown on until it engages with Motor Neck



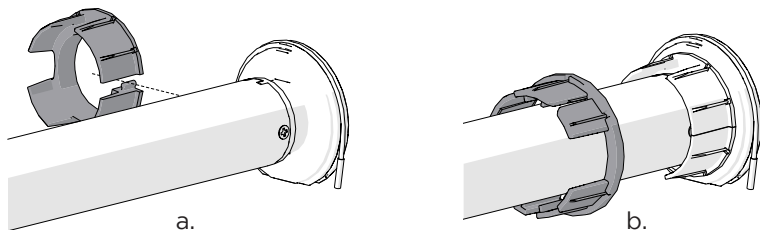
- 2** a. Attach adaptor.
b. Secure adaptor with E Clip.



- 3** Push the Drive until a "click" locks it in place.

**28mm S45 Kit**

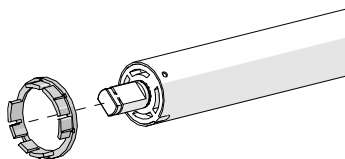
- 1** a. Attach open Collar to Motor Neck and snap together.
b. Slide Crown on until it engages with Motor Collar.



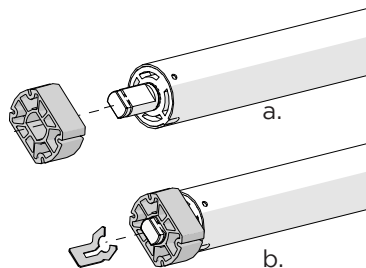
- 2** Refer to 25mm motor assembly Step **2** and **3** (shown above)

35mm S45 Kit

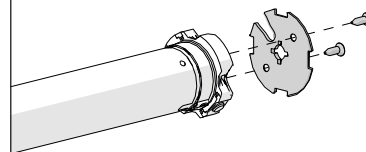
- 1** Slide Crown on until it engages with Motor Neck.



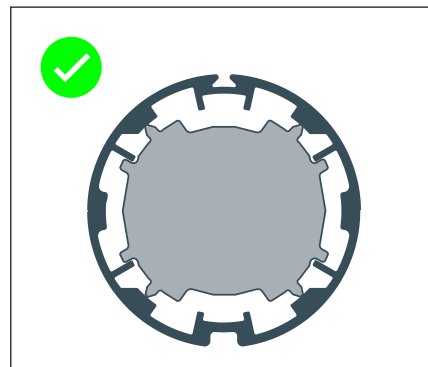
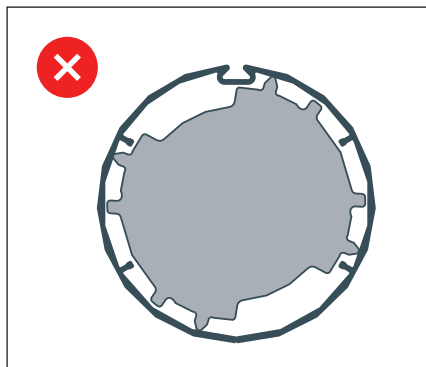
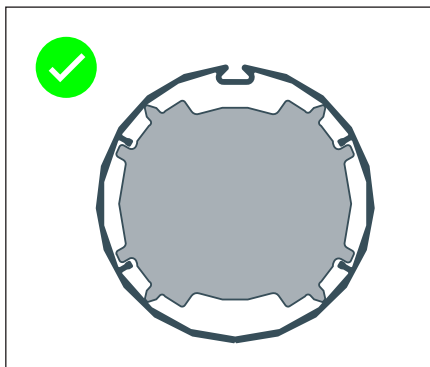
- 2** a. Push the drive in place.
b. Secure with clip.



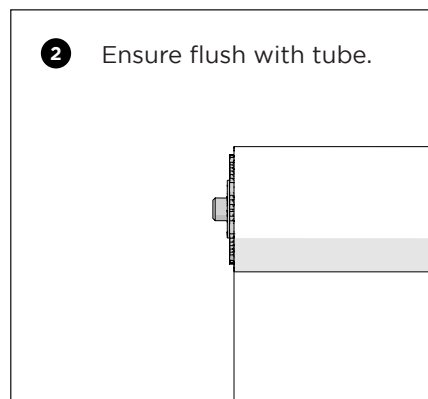
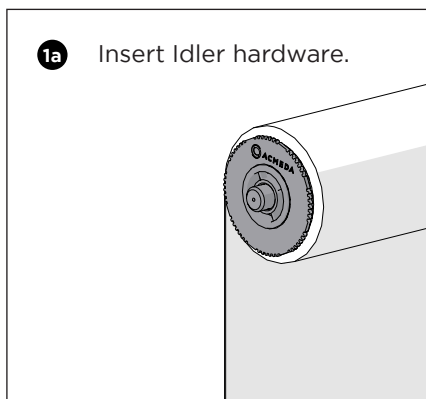
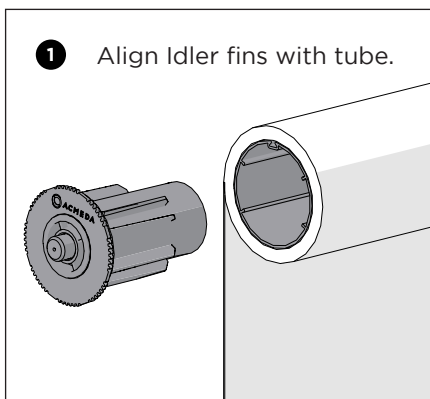
- 3** Attach disk by screwing into motor.



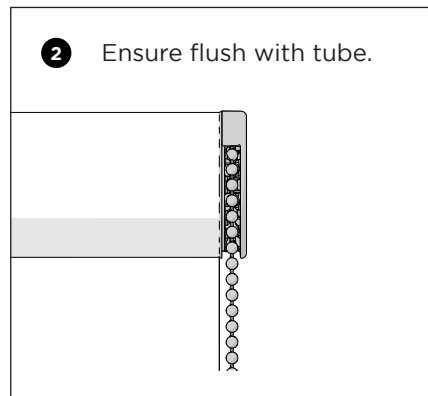
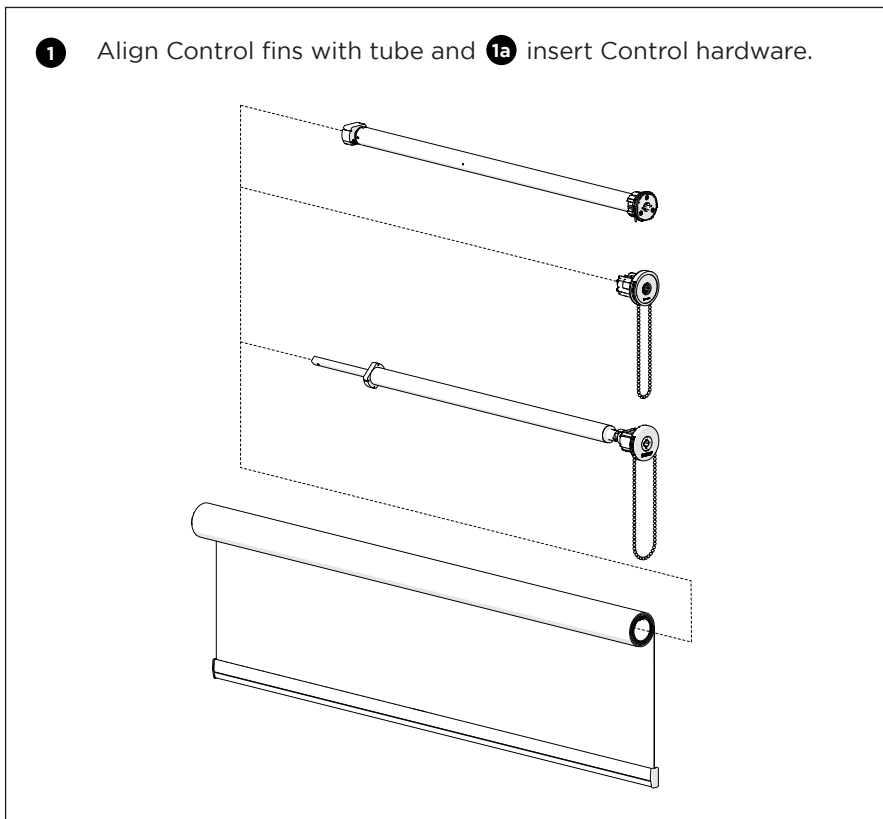
TUBE ENGAGEMENT WITH HARDWARE



IDLER INSTALLATION



CONTROL INSTALLATION



RB04 RETRO-FIT BOOSTER | PRE-TURNS



NOTE

- These charts are guidelines only - **adjust pre-turns as required during installation.**
- The number in the cell represents the number of pre-turns required for each shade size.

S40

		WIDTH									
DROP	m	# TUBE TURNS	0.80	1.20	1.60	2.00	2.40	2.80	3.20	3.60	4.00
	0.80	6	3	4	5	7	8	9	11	5	6
	1.20	9	3	4	6	7	8	10	11	5	6
	1.60	11	3	4	6	7	9	10	5	6	6
	2.00	13	3	5	6	8	9	11	5	6	7
	2.40	16	3	5	7	8	10	11	6	6	7
	2.80	18	3	5	7	9	10	5	6	7	7
	3.20	20	4	5	7	9	11	5	6	7	8
	3.60	22	4	6	7	9	11	6	6	7	8
	4.00	24	4	6	8	10	11	6	7	7	8

S45

		WIDTH									
DROP	m	# TUBE TURNS	0.80	1.20	1.60	2.00	2.40	2.80	3.20	3.60	4.00
	0.80	5	3	4	6	7	8	4	5	5	6
	1.20	8	3	4	6	7	9	4	5	6	6
	1.60	10	3	5	6	8	9	5	5	6	7
	2.00	12	3	5	7	8	10	5	6	6	7
	2.40	15	3	5	7	9	4	5	6	6	7
	2.80	17	4	5	7	9	5	5	6	7	8
	3.20	18	4	6	7	9	5	6	6	7	8
	3.60	20	4	6	8	10	5	6	7	7	8
	4.00	22	4	6	8	10	5	6	7	8	8

S60 | 60mm

		WIDTH									
DROP	m	# TUBE TURNS	0.80	1.20	1.60	2.00	2.40	2.80	3.20	3.60	4.00
	0.80	4	3	5	3	4	4	5	6	6	7
	1.20	6	3	5	3	4	4	5	6	7	7
	1.60	8	4	5	3	4	5	5	6	7	8
	2.00	10	4	6	3	4	5	6	6	7	8
	2.40	11	4	6	3	4	5	6	6	7	8
	2.80	13	4	6	3	4	5	6	7	7	8
	3.20	15	4	6	3	4	5	6	7	8	9
	3.60	16	4	6	3	4	5	6	7	8	9
	4.00	18	4	6	3	4	5	6	7	8	9

SPRING

MAX ROTATIONS

STD

45

HD

38

*OUTSIDE SPECIFICATIONS

PARAMETERS:

FABRIC DENSITY: 390gsm

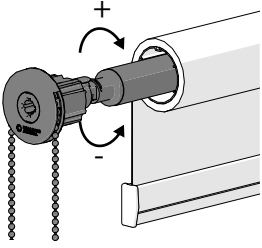
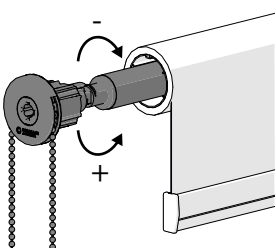
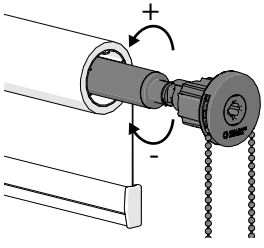
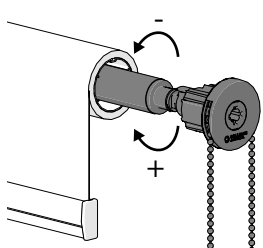
FABRIC THICKNESS: 0.6mm

WEIGHT BAR: D30 Bottom Rail

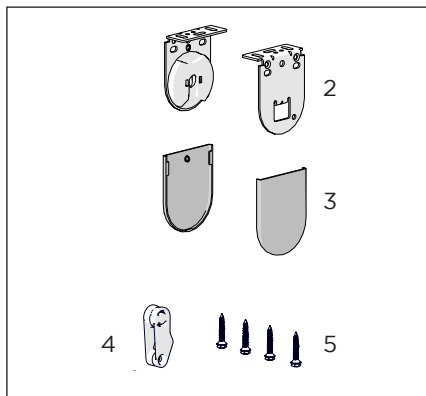
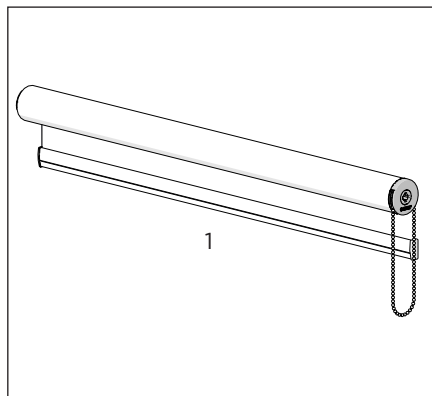
ADJUST PRETURNS

 NOTE
Pre-turns + # Tube Turns should not exceed Max Spring rotations.

BOOSTER	COLOUR
Right Hand Spring	White (STD) / Grey (HD)
Left Hand Spring	Yellow (STD) / Blue (HD)

 NOTE			
LEFT HAND CONTROL		RIGHT HAND CONTROL	
BACK ROLL	FRONT ROLL	BACK ROLL	FRONT ROLL
			

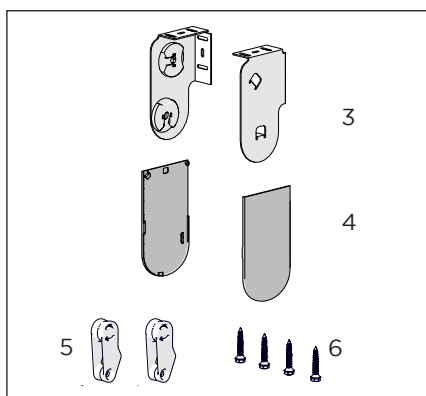
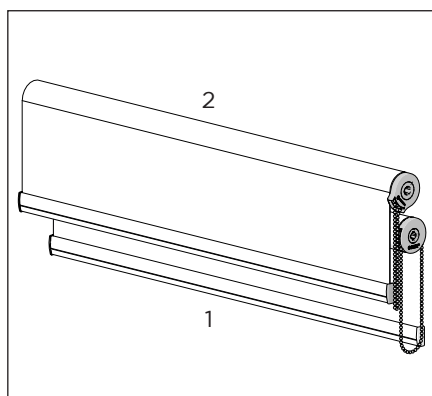
CHAIN SYSTEM - SINGLE SHADE



SYSTEM INDEX:

1. SHADE ASSEMBLY
2. BRACKET SET
3. BRACKET COVERS SET
 - *Optional*
4. CHAIN TENSIONER
 - *Optional*
5. FASTENERS

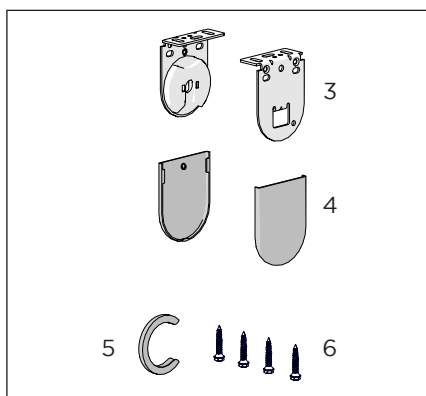
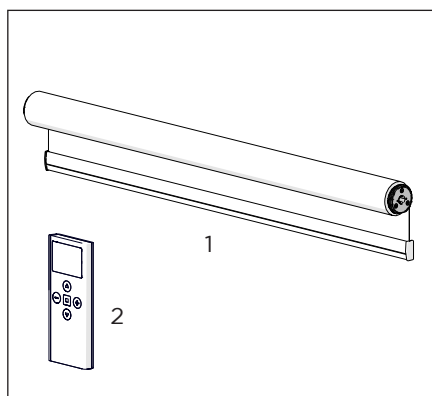
CHAIN SYSTEM - DUAL SHADES



SYSTEM INDEX:

1. SHADE ASSEMBLY 1
2. SHADE ASSEMBLY 2
3. BRACKET SET
4. BRACKET COVER SET
 - *Optional*
5. CHAIN TENSIONER
 - *Optional*
6. FASTENERS

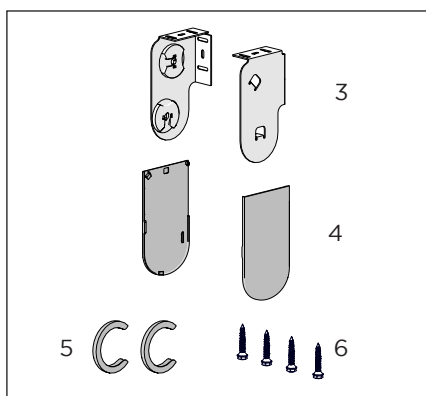
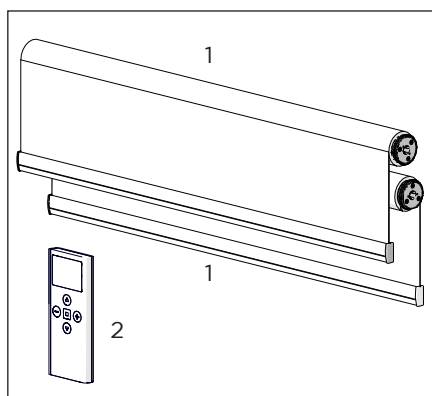
MOTORISED SYSTEM - SINGLE SHADE



SYSTEM INDEX:

1. SHADE ASSEMBLY
2. REMOTE
 - *Optional*
3. BRACKET SET
4. BRACKET COVERS SET
 - *Optional*
5. MOTOR CAP
 - *Optional*
6. FASTENERS

MOTORISED SYSTEM - DUAL SHADES



SYSTEM INDEX:

1. SHADE ASSEMBLY
2. REMOTE
 - *Optional*
3. BRACKET SET
4. BRACKET COVER SET
 - *Optional*
5. MOTOR CAP
 - *Optional*
6. FASTENERS

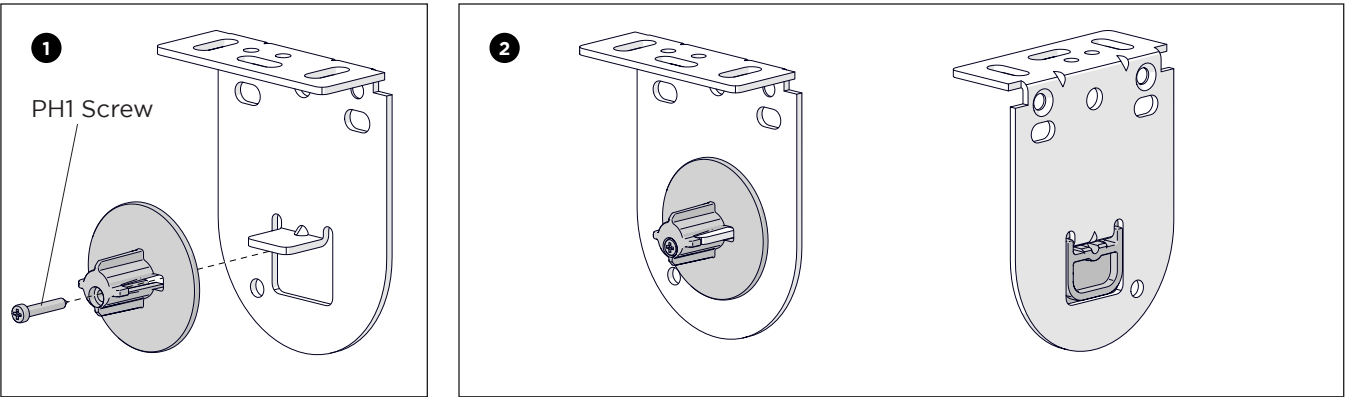
APPENDIX A: HD BRACKET ADAPTOR | ASSEMBLY

 NOTE

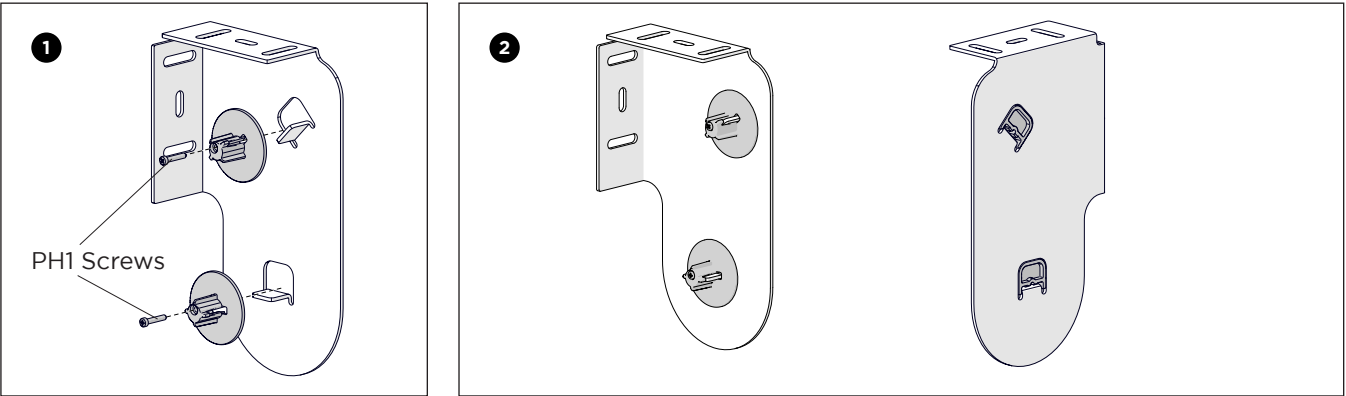
The Heavy Duty Bracket Adaptor is required for all double bracket E6/M6 motorised installations.

CONTROL	APPLICATION	HD BRACKET ADAPTOR RECOMMENDATION	
		SINGLE BRACKETS	DOUBLE BRACKETS
		AX/VX/LX	ALL
CHAIN	Residential	n/a	n/a
	Commercial	<i>optional</i>	<i>optional</i>
MOTOR	Residential	n/a	<i>required</i>
	Commercial	<i>required</i>	<i>required</i>

SINGLE BRACKET

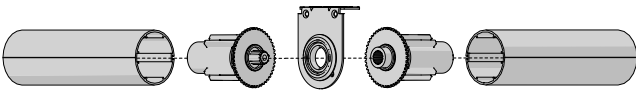
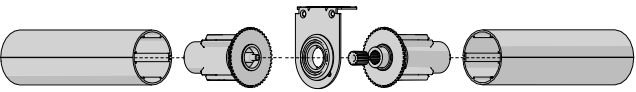


DOUBLE BRACKET

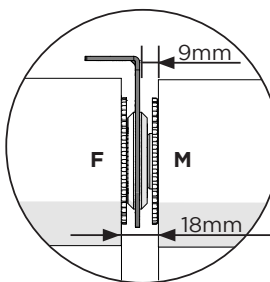


APPENDIX B: EASY-LINK | SYSTEM UPGRADE

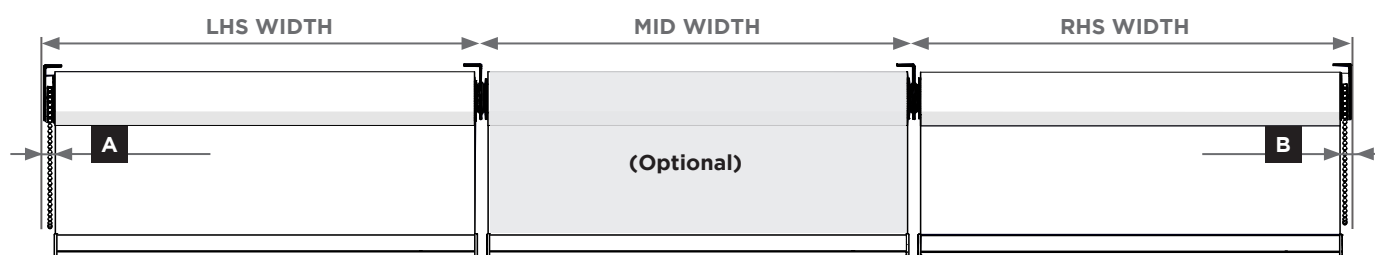
SCHEMATIC

EASY-LINK WITH SINGLE CONTROL	EASY-LINK WITH INDEPENDENT CONTROLS
	
Male Drive & Female Drive (without Plug) 	RB08 MKII Idler & Female Drive (with Plug) 
 NOTE - Easy-Link has a max torque rating of 3Nm, refer to the Excel rollers calculator for more information. - Increasing the number of linked systems may impact bottom rail alignment. - Easy-Link systems must use the same tube diameter for all blinds.	

EASY-LINK DEDUCTION VALUES

CONTROLS		EASY-LINK		IDLERS	
Zero Li-ion	12mm	Male/Idler	9mm	RB08 MKII Idler	14mm
Zero DC		Female		RB09 Idler	
RB08 Winder	14mm	 Note: The Easy-Link light gap is 18mm			
RB09 Winder					
E6 / M6	16mm				
Add 1.5mm per shade with bracket cover					
Add 1mm to ZERO Motor control values when using a Motor Cap with Bracket Covers					
Add 2mm to control values for shades with HD Adaptors					

EASY-LINK | TUBE DEDUCTIONS

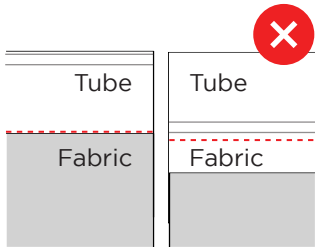
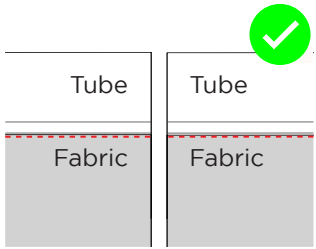
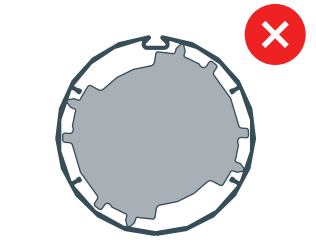
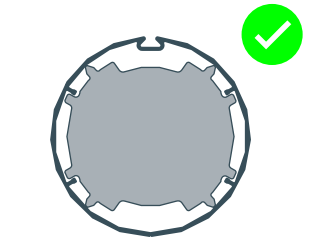


Refer to 'Deduction values' for A & B.

Example; RB09 System, 3 Blinds, LHS = 1500mm, MID = 1250mm, RHS = 1000mm

LHS	MID (Optional)	RHS
Tube = Width - A - Easy-Link	Tube = Width - 2 x Easy-Link	Tube = Width - B - Easy-Link
Tube = 1500 - 14 - 9	Tube = 1250 - 2 x 9	Tube = 1000 - 14 - 9
Tube = 1477mm	Tube = 1232mm	Tube = 977mm

EASY-LINK | ASSEMBLY NOTES

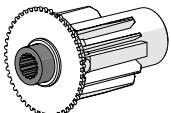
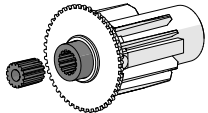
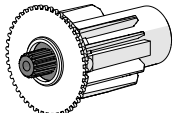
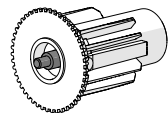
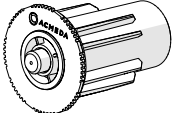
Ensure the fabric is attached in the same location on each tube.	Correct alignment.	Insert the drive and ensure they are aligned correctly in the tube.	
			

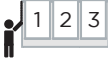
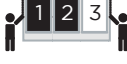
EASY-LINK | ASSEMBLY SEQUENCE



NOTE

Ensure the blind assembly is marked in the sequence below for the installer's reference.

				
EASY-LINK FEMALE	EASY-LINK FEMALE + PLUG	EASY-LINK MALE	IDLER RB08 MKII	IDLER RBO9

		ASSEMBLY SEQUENCE					
SINGLE CONTROL	 LHS CTRL	BLIND 1		BLIND 2			
		CONTROL	EASY-LINK FEMALE	EASY-LINK MALE	IDLER		
	 RHS CTRL	BLIND 1		BLIND 2			
		IDLER	EASY-LINK MALE	EASY-LINK FEMALE	CONTROL		
	 LHS CTRL	BLIND 1		BLIND 2		BLIND 3	
		CONTROL	EASY-LINK FEMALE	EASY-LINK MALE	EASY-LINK FEMALE	EASY-LINK MALE	IDLER
	 RHS CTRL	BLIND 1		BLIND 2		BLIND 3	
		IDLER	EASY-LINK MALE	EASY-LINK FEMALE	EASY-LINK MALE	EASY-LINK FEMALE	CONTROL
INDEPENDENT CONTROLS	 BOTH	BLIND 1		BLIND 2			
		CONTROL	EASY-LINK FEMALE + PLUG	IDLER RB08 MKII	CONTROL		
	 2 X RHS LINK	BLIND 1		BLIND 2		BLIND 3	
		CONTROL	EASY-LINK FEMALE + PLUG	IDLER RB08 MKII	EASY-LINK MALE	EASY-LINK FEMALE	CONTROL
	 2 X LHS LINK	BLIND 1		BLIND 2		BLIND 3	
		CONTROL	EASY-LINK FEMALE	EASY-LINK MALE	IDLER RB08 MKII	EASY-LINK FEMALE + PLUG	CONTROL

APPENDIX C: DOCUMENT CHANGE NOTES

REVISION	CHANGES
v1.5 July 2025	Added Easy-Link system upgrade.